MAIN CHANGES IN THE
2011 EDITION

Section 1
New guidance has been included for access for visual inspection concealed flues. This should ensure that flues can be properly inspected both when an appliance is first commissioned and subsequently serviced.

Section 2
Guidance has been included in support of a new requirement 3.2A “Warning of release of carbon monoxide” on the provision of carbon monoxide alarms where solid fuel, oil and gas fired appliances are installed.

The provisions for flue outlet clearances relative to adjacent pitched roofs has been clarified in Diagram 17.

The guidance on the provision of hearths and wall clearances for solid fuel appliances have been made more flexible to take account of the availability of modern appliances.

Sections 2, 3 & 4
The guidance for permanent ventilation openings for open flued appliances in very airtight houses (those with a design air permeability less than or equal to 5.0 m3/(h.m2)) have been increased to counteract the decrease in adventitious ventilation relative to older houses. Appendix F gives advice on assessing the air permeability of older houses in relation to this guidance.

Section 4
This section now explicitly includes liquid biofuel and blends on mineral oil and liquid biofuel within the scope of combustion installations designed to burn oil.

Section 5
The guidance on protection for buried oil tanks and fuel lines has been expanded.

Appendix G
This informative appendix provides an explanation of the European designation system for certain flue and chimney products.
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**Section 5: Provisions for liquid fuel storage and supply**

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**APPENDICES**

- **Appendix A**: Checklist for checking and testing of hearths, fireplaces, flues and chimneys
- **Appendix B**: Opening areas of large or unusual fireplaces
- **Appendix C**: Example calculation of the ventilation requirements of a gas-fired appliance
- **Appendix D**: Example calculation of the ventilation requirements of an oil-fired appliance
- **Appendix E**: Methods of checking compliance with requirement 3.2
- **Appendix F**: Assessing air permeability of older dwellings in relation to permanent ventilation requirements
- **Appendix G**: European chimney designations
- **Appendix H**: Addresses
- **Standards referred to**
- **Other publications referred to**
Use of guidance

TECHNICAL GUIDANCE DOCUMENTS

This document is one of a series that has been approved and issued by the Minister for Planning and Environment for the purpose of providing practical guidance with respect to the requirements of Schedule 2 and Bye-law 7 of the Building Bye-laws (Jersey) 2007.

A list of all Technical Guidance Documents that have been approved and issued by the Planning and Environment Minister for this purpose can be obtained from the department.

Technical Guidance Documents are intended to provide guidance for some of the more common building situations. However, there may well be alternative ways of achieving compliance with the requirements. Thus, there is no obligation to adopt any particular solution contained in a Technical Guidance Document if you prefer to meet the relevant requirement in some other way.

Other requirements

The guidance contained in a Technical Guidance Document relates only to the particular requirements of the Bye-laws which the document addresses. The building work will also have to comply with the requirements of any other relevant parts in Schedule 2 to the Bye-laws. There are Technical Guidance Documents which give guidance on each of the parts of Schedule 2 and on Bye-law 7.

LIMITATION ON REQUIREMENTS

In accordance with Bye-law 8, the requirements in Parts 1 to 7, 10 and 12 (except for requirements 3.6 and 6.2) of the Second Schedule to the Building Byelaws do not require anything to be done except for the purpose of securing reasonable standards of health and safety for persons in or about buildings (and any others who may be affected by buildings or matters connected with buildings). This is one of the categories of purpose for which Building Bye-laws may be made. Requirements 3.6 and 6.2 are excluded from Bye-law 8 because they deal directly with prevention of the contamination of water. Parts 8 and 9 (which deal, respectively, with access to and use of buildings and resistance to the passage of sound,) are excluded from Bye-law 8 because they address the welfare and convenience of building users. Part 11 is excluded from Bye-law 8 because it addresses the conservation of fuel and power. All these matters are amongst the purposes, other than health and safety, that may be addressed by Building Bye-laws.

MATERIALS AND WORKMANSHIP

Any building work which is subject to the requirements imposed by Schedule 2 to the Building Bye-laws should, in accordance with Bye-law 7, be carried out with proper materials and in a workmanlike manner.

You may show that you have complied with Bye-law 7 in a number of ways. These include the appropriate use of a product bearing CE marking in accordance with the Construction Products Directive (89/106/EEC) as amended by the CE Marking Directive (93/68/EEC), or a product complying with an appropriate technical specification (as defined in those Directives), a British Standard, or an alternative national technical specification of any state which is a contracting party to the European Economic Area which, in use, is equivalent, or a product covered by a national or European certificate issued by a European Technical Approval issuing body, and the conditions of use are in accordance with the terms of the certificate. You will find further guidance in the Technical Guidance Document supporting Bye-law 7 on materials and workmanship.

Independent certification schemes

There are many UK product certification schemes. Such schemes certify compliance with the requirements of a recognised document which is appropriate to the purpose for which the material is to be used. Materials which are not so certified may still conform to a relevant standard.

Many certification bodies which approve such schemes are accredited by UKAS.

Technical specifications

Building bye-laws are made for specific purposes including health, safety, welfare, convenience, conservation of fuel and power and prevention of contamination of water. Standards and technical approvals are relevant guidance to the extent that they relate to these considerations. However, they may also address other aspects of performance such as serviceability, or aspects which, although they relate to the purposes listed above, are not covered by the Bye-laws.

When an Technical Guidance Document makes reference to a named standard, the relevant version of the standard is the one listed at the end of the publication. However, if this version has been revised or updated by the issuing standards body, the new version should be used as a source of guidance provided it continues to address the relevant requirements of the Bye-laws.

The appropriate use of a product which complies with a European Technical Approval as defined in the Construction Products Directive will meet the relevant requirements.

The Department intends to issue periodic amendments to its Technical Guidance Documents to reflect emerging harmonised European Standards. Where a national standard is to be replaced by a harmonised European Standard, there will be a co-existence period during which either standard may be referred to. At the end of the co-existence period the national standard will be withdrawn.
This Technical Guidance Document, which takes effect on 01 July 2011, deals with the following requirements in the Building Bye-laws (Jersey) 2007, as amended.

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<td><strong>Air supply</strong></td>
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<tr>
<td>3.1 Combustion appliances shall be so installed that there is an adequate supply of air to them for combustion, to prevent overheating and for the efficient working of any flue.</td>
<td>Requirements 3.1, 3.2 and 3.3 apply only to fixed combustion appliances (including incinerators).</td>
</tr>
<tr>
<td><strong>Discharge of products of combustion</strong></td>
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<tr>
<td>3.2 Combustion appliances shall have adequate provision for the discharge of products of combustion to the outside air.</td>
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<tr>
<td><strong>Warning of release of carbon monoxide</strong></td>
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<td>3.2A Where a combustion appliance is provided, appropriate provision must be made, having regard to the design and location of the appliance, to detect and give early warning of the release of carbon monoxide at levels harmful to persons.</td>
<td>Requirement 3.2A only applies to fixed combustion appliances located in dwellings.</td>
</tr>
<tr>
<td><strong>Protection of building</strong></td>
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<tr>
<td>3.3 Combustion appliances and fluepipes shall be so installed, and fireplaces and chimneys be so constructed and installed, as to reduce to a reasonable level the risk of people suffering burns or the building catching fire in consequence of their use.</td>
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<tr>
<td><strong>Provision of information</strong></td>
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<tr>
<td>3.4 Where a hearth, fireplace, flue or chimney is provided or extended, a durable notice containing information on the performance capabilities of the hearth, fireplace, flue or chimney shall be affixed in a suitable place in the building for the purpose of enabling combustion appliances to be safely installed.</td>
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<tr>
<td><strong>Protection of liquid fuel storage systems</strong></td>
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<tr>
<td>3.5 Liquid fuel storage systems and the pipes connecting them to combustion appliances shall be so constructed and separated from buildings and the boundary of the premises as to reduce to a reasonable level the risk of the fuel igniting in the event of fire in adjacent buildings or premises.</td>
<td>Requirement 3.5 applies only to: (a) fixed oil storage tanks with capacities greater than 90 litres and connecting pipes; and (b) fixed liquefied petroleum gas storage installations with capacities greater than 150 litres and connecting pipes, which are located outside the building and which serve fixed combustion appliances (including incinerators) in the building.</td>
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<tr>
<td><strong>Protection against pollution</strong></td>
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<tr>
<td>3.6 Oil storage tanks and the pipes connecting them to combustion appliances shall: (a) be so constructed and protected as to reduce to a reasonable level the risk of the oil escaping and causing pollution; and (b) have affixed in a prominent position a durable notice containing information on how to respond to an oil escape so as to reduce to a reasonable level the risk of pollution.</td>
<td>Requirement 3.6 applies only to fixed oil storage tanks and connecting pipes, which: (a) are located outside the building; and (b) serve fixed combustion appliances (including incinerators) in a building used wholly or mainly as a private dwelling, but does not apply to buried systems.</td>
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Notification of work

Normally a building permit must be obtained before carrying out any building work. An exception to this is where work is certifiable building work carried out by a person who is registered under an appropriate approved scheme.

Approved schemes for certifiable building work

Under bye-law 15 of the Building Bye-laws it is not necessary to obtain a building permit in advance of work which is covered by this Technical Guidance Document if that work is of a type set out in column 1 of the Planning and Environment Ministers’ Approved Schemes Document and is carried out by a person registered with a relevant self-certification (competent persons) scheme as set out in column 2 of that Document. In order to join such a scheme a person must demonstrate competence to carry out the type of work the scheme covers, and also the ability to comply with all relevant requirements in the Building Bye-laws.

There are a number of schemes authorised for the installation of combustion appliances. Details of current schemes including those relating to combustion appliances can be obtained from the Department.

Where work is carried out by a person registered with a competent person scheme, Bye-law 15 requires that the occupier of the building be given, within 30 days of the completion of the work, a certificate confirming that the work complies with all applicable Building Bye-law requirements. There is also requirement for the Department to be given a notice that this has been done, again within 30 days of the completion of the work. The notice must be made available through the scheme operator.
Introduction to the provisions

0.1 This Technical Guidance Document gives guidance on how to satisfy the requirements of Part 3. Although Part 3 applies to the accommodation of any combustion installation and liquid fuel storage system within the Limits on Application, the guidance in this Technical Guidance Document has been prepared mainly with domestic installations in mind, such as those comprising space and water heating systems and cookers and their flues, and their attendant oil and liquefied petroleum gas (LPG) fuel storage systems.

0.2 The guidance applies to combustion installations having power ratings and fuel storage capacities up to the limits shown in a) to c) below. Guidance which applies generally is given in this section and Section 1. More specific guidance is then given in:

a. Section 2 for solid fuel installations of up to 45kW rated output;
b. Section 3 for gas installations of up to 70kW net (77.7kW gross) rated input;
c. Section 4 for oil installations of up to 45kW rated heat output.

Section 5 gives guidance on requirement 3.5 for heating oil storage installations with capacities up to 3500 litres and LPG storage installations with capacities up to 1.1 tonne, although there is no size limit on the application of requirement 3.5. Section 5 also gives guidance on requirement 3.6.

0.3 For installations subject to the requirements of Part 3 but outside the scope of this Technical Guidance Document, such as incinerators or installations with higher ratings than those mentioned above, specialist guidance may be necessary. However, some larger installations may be shown to comply by adopting the relevant recommendations to be found in the CIBSE Guide B and practice standards produced by BSI and IGEM.

Explanation of terms used

0.4 The following definitions have been adopted solely for the purposes of providing clarity in this Technical Guidance Document.

1. An appliance compartment is an enclosure specifically constructed or adapted to accommodate one or more combustion appliances.

2. A balanced compartment is a method of installing an open-flued appliance into a compartment which is sealed from the remainder of the building and whose ventilation is so arranged in conjunction with the appliance flue as to achieve a balanced flue effect.

3. A balanced flue appliance is a type of room-sealed appliance which draws its combustion air from a point outside the building adjacent to the point at which the combustion products are discharged, the inlet and outlet being so disposed that wind effects are substantially balanced. Balanced flues may run vertically, but in the most common configuration they discharge horizontally through the external wall against which the appliance is situated.

4. The boundary is the boundary of the land or buildings belonging to and under the control of the building owner. Depending upon the paragraphs of this Technical Guidance Document to which it applies, it may be drawn only around the perimeter of the land in question or extended to the centreline of adjacent roads as shown in Diagram 1.

Diagram 1 Boundaries in this Technical Guidance Document

5. The capacity of an oil tank is its nominal capacity as stated by the manufacturer. It is usually 95 per cent of the volume of liquid required to fill it to the brim.

6. A chimney is a structure consisting of a wall or walls enclosing one or more flues (see Diagram 2). In the gas industry, the chimney for a gas appliance is commonly called the flue.
7. A **combustion appliance** (or **appliance**) is an apparatus where fuel is burned to generate heat for space heating, water heating, cooking or other similar purpose. The appliance does not include systems to deliver fuel to it or for the distribution of heat. Typical combustion appliances are boilers, warm air heaters, water heaters, fires, stoves and cookers.

8. The **designation** system in BS EN 1443:2003 expresses the performance characteristics of a chimney or its components, as assessed in accordance with an appropriate European product standard, by means of a code such as EN 1234 – T400 N1 D1 Gxx. Further information is given in Appendix G.

9. A **draught break** is an opening formed by a factory-made component into any part of the flue serving an open-flued appliance. Such openings may be provided to allow dilution air to be drawn into a flue or to lessen the effects of down-draught on combustion in the appliance.

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**Diagram 2 Chimneys and flues**

- Flue liner
- Flue
- Soot door
- Debris collection space
- Flue pipe
- Sleeve
- Chimney
- Possible positions for access
- Appliance flue outlet
- Appliance
10. A **draught diverter** is a form of draught break intended to prevent conditions in the main length of flue from interfering with the combustion performance of an open-flued appliance (see Diagram 3(a)). It allows the appliance to operate without interference from down-draughts that may occur in adverse wind conditions and excessive draught.

11. A **draught stabiliser** is a factory-made counter-balanced flap device admitting air to the flue, from the same space as the combustion air, to prevent excessive variations in the draught (see Diagram 3(b)). It is usual for these to be in the fluepipe or chimney, but they may be located on the appliance.

12. **Equivalent area** is defined in BS EN 13141-1:2004 as the area of a sharp-edged circular orifice which would pass the same air flow rate at the same applied pressure difference as the product or device being tested. The equivalent area of a simple ventilator will be less than the geometrical free area and for complex products may be significantly less.

13. **Factory-made metal chimneys** (also known as system chimneys) are prefabricated chimneys that are commonly manufactured as sets of components for assembly on site (although they can be supplied as one unit), having the performance appropriate for the intended appliance. They are available in various materials and types ranging from single-walled metal chimneys suitable for some gas appliances to twin-walled chimneys with insulation sandwiched between an inner liner and an outer metal wall which are designed for oil or solid fuel use.

14. In a **fanned draught** installation, the proper discharge of the flue gases depends upon the operation of a fan, which may be separately installed in the flue or may be an integral part of the combustion appliance. Fans in combustion appliances either may extract flue gases from the combustion chamber or may cause the flue gases to be displaced from the combustion chamber if the fan is supplying it with air for combustion. Appliances with fans providing the combustion air (including most oil-fired and many gas-fired boilers) are also commonly referred to as forced draught appliances (see Diagram 4). Flues in fanned draught installations run horizontally or vertically and can be at higher or lower pressures than their surroundings, dependent upon the location of the fan.

15. A **fire compartment** is a building or part of a building comprising one or more rooms, spaces or storeys constructed to prevent the spread of fire to or from another part of the same building or an adjoining building. (A roof-space above the top storey of a fire compartment is included in that fire compartment.) A **separated part** of a building is a form of compartmentation in which part of a building is separated from another part of the same building by a compartment wall. Such walls run the full height of the part and are in one vertical plane. Further information on this is given in Technical Guidance Document Part 2.

16. A **fireplace recess** is a structural opening (sometimes called a builder’s opening) formed in a wall or in a chimney breast, from which a chimney leads and which has a hearth at its base. Simple structural openings (Diagram 5(a)) are suitable for closed appliances such as stoves, cookers or boilers, but a fire compartment wall or other building compartment or a separated part is necessary for accommodating open fires. Fireplace recesses are often lined with firebacks to accommodate inset open fires (Diagram 5(b)). Lining components and decorative treatments fitted around openings reduce the opening area. It is the finished fireplace opening area which determines the size of flue required for an open fire in such a recess.

17. The **fire resistance** of a component or construction is a measure of its ability to withstand the effects of fire in one or more ways for a stated period of time. Guidance on determination of performance in terms of fire resistance is given in Technical Guidance Document Part 2 (Fire Safety).

18. A **fire wall** is a means of shielding a fuel tank from the thermal radiation from a fire. For LPG tanks, it also ensures that gas accidentally leaking from the tank or fittings must travel by a longer path and therefore disperse safely, before reaching a hazard such as an opening in a building, a boundary or other potential ignition source.
19. A **flue** is a passage that conveys the products of combustion from an appliance to the outside air (see Diagram 2).

20. **Flueblock chimney** systems consist of a set of factory-made components, made from precast concrete, clay or other masonry units, that are designed for assembly on site to provide a complete chimney having the performance appropriate for the intended appliance. There are two types of common systems, one being solely for use with gas-burning appliances and the other, often called chimney block systems, being primarily designed for solid fuel-burning appliances.

**Diagram 4** Types of installation

<table>
<thead>
<tr>
<th>Natural draught flue</th>
<th>Open flued (a)</th>
<th>Room sealed (b)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fanned flue</td>
<td>(c)</td>
<td>(d)</td>
</tr>
<tr>
<td>Fanned or forced draught burner</td>
<td>(e)</td>
<td>(f)</td>
</tr>
<tr>
<td>Flueless</td>
<td>(g)</td>
<td></td>
</tr>
</tbody>
</table>

**Note – For gas appliances only:**

CEN TR1749 classifies gas appliances according to their method of evacuating the products of combustion:

- Type A – Flueless appliances
- Type B – Open flued
- Type C – Room sealed

The letters A, B and C are further qualified by numbers to identify the existence and mode of use of fans and draught diverters, as applicable (e.g. B₁, for an open-flued natural draught appliance with draught diverter).
21. A **flue box** is a factory made unit, usually made of metal, which is similar to a prefabricated appliance chamber except that it is designed to accommodate a gas burning appliance in conjunction with a factory-made chimney.

22. A **flueless appliance** is one which is designed to be used without connection to a flue. Its products of combustion mix with the surrounding room air and are eventually transported to the outside as stale air leaves the room (see Diagram 4(g)).

23. A **flue liner** is the wall of the chimney that is in contact with the products of combustion (see Diagram 2), such as a concrete flue liner, the inner liner of a factory-made chimney system or a flexible liner fitted into an existing chimney.

24. A **flue outlet** is the point at which the products of combustion are discharged from the flue to the outside atmosphere, such as the top of a chimney pot or flue terminal.

25. A **fluepipe** is a pipe, either single walled (bare or insulated) or double walled, which connects a combustion appliance to a flue in a chimney. For clarity, when used in this way, it may be called a connecting fluepipe. Fluepipe is also used to describe the tubular components from which some factory made chimneys for gas and oil appliances are made or from which plastic flue systems are made.

26. A **hearth** is a base intended to safely isolate a combustion appliance from people, combustible parts of the building fabric and soft furnishings. The exposed surface of the hearth provides a region around the appliance which can be kept clear of anything at risk of fire. The body of the hearth may be thin insulating board, a substantial thickness of material such as concrete or some intermediate provision dependent upon the weight and downward heat emission characteristics of the appliance(s) upon it (see Diagram 6).

27. The **heat input rate** is the maximum rate of energy flow into an appliance. It is calculated as the rate of fuel flow to the appliance multiplied by either the fuel's gross or net calorific value.

Note: Traditionally, the UK has used Gross values, most European standards use Net values. Thus for gas appliances it is now the norm to express this rating as a net value (kW (net)).

28. **Installation instructions** are those instructions produced by manufacturers to enable installers to correctly install and test appliances and flues and to commission them into service.

29. In a **natural draught** flue, the combustion products flow into the flue as a result of the draught produced due to the difference between the temperature of the gases within...
the flue and the temperature of the ambient air. Taller flues produce a greater draught at their base. Except for those balanced flue appliances which are designed to discharge directly through the wall adjacent to the appliance, a satisfactory natural draught requires an essentially vertical run of flue (see Diagram 4 (a) and (b)).

30. **Non-combustible material.** This is the highest level of reaction to fire performance. Non-combustible materials include:

a. any material which when tested to BS 476-11:1982 (2007) does not flame nor cause any rise in temperature on either the centre (specimen) or furnace thermocouples; and

b. products classified as non-combustible in tests following the procedures in BS 476-4:1970 (2007);

c. any material classified as class A1 in accordance with BS EN 13501-1:2002 Fire classification of construction products and building elements. Classification using data from reaction to fire tests.

Typical examples of such materials to be found in buildings include totally inorganic materials such as concrete, fired clay, ceramics, metals, plaster and masonry containing not more than 1 per cent by weight or volume of organic material. (Use in buildings of combustible metals such as magnesium–aluminium alloys should be assessed in each individual case.)

More detailed information is given in the Technical Guidance Document for Part 2 (Fire Safety).


a. a body which is approved by the United Kingdoms Secretary of State for Trade and Industry as being competent to carry out the required Attestation procedures for gas appliances and whose name and identification number has been notified by him/her to the Commission of the European Community and to other member States in accordance with the Gas Appliances (Safety) Regulations (1995);

b. a body which has been similarly approved for the purposes of the Gas Appliances Directive by another member State and whose name and identification number has been notified to the Commission and to other member States pursuant to the Gas Appliances Directive.

32. An **open-flued appliance** is one which draws its combustion air from the room or space within which it is installed and which requires a flue to discharge its products of combustion to the outside air (see Diagram 4 (a), (c) and (e)).

33. A **prefabricated appliance chamber** is a set of factory-made precast concrete components designed to provide a fireplace recess to accommodate an appliance such as a stove, and incorporates a gather when used with an open fire. The chamber is normally positioned against a wall and may be designed to support a chimney. The chamber and chimney are often enclosed to create a false chimney breast (see also ‘flue box’).

34. The **rated heat input** (sometimes shortened to rated input) for a gas appliance is the maximum heat input rate at which it can be operated, as declared on the appliance data plate. (See also heat input rate.)

35. The **rated heat output** for an oil appliance is the maximum declared energy output rate (kW) as declared on the appliance data plate.
36. The **rated heat output** for a solid fuel appliance is the manufacturer’s declared nominal energy output rate (kW) for the appliance. This may be different for different fuels.

37. A **room-sealed appliance** means an appliance whose combustion system is sealed from the room in which the appliance is located and which obtains air for combustion from a ventilated uninhabited space within the building or directly from the open air outside the building and which vents the products of combustion directly to open air outside the building (see Diagram 4 (b), (d) and (f)).

38. **Solid biofuel** means, for the purpose of this Technical Guidance Document, a solid fuel derived from plants and trees. It can include logs, wood chips, wood pellets and other processed plant material.

39. A **throat** is a contracted part of the flue between a fireplace recess and its chimney (see Diagram 22). Throats are usually formed from prefabricated components as shown in Diagram 29.

**Measuring the size of flues and ducts**

The size a **flue** or duct (area, diameter etc) should be measured at right angles to the direction in which gases flow. Where offset components are used, they should not reduce the flue area to less than the minimum required for the combustion appliance (see Diagram 7).
Section 1: Provisions which apply generally to combustion installations

Performance

1.1 In the Minister’s view requirements 3.1 to 3.4 will be met if the building provisions for the safe accommodation of combustion appliances:

a. enable the admission of sufficient air for:
   i. the proper combustion of fuel and the operation of flues; and
   ii. the cooling of appliances where necessary;

b. enable normal operation of appliances without the products of combustion becoming a hazard to health.

c. incorporate an appropriate means of warning of a release of Carbon Monoxide for fixed appliances as recommended in this document;

d. enable normal operation of appliances without their causing danger through damage by heat or fire to the fabric of the building;

e. have been inspected and tested to establish suitability for the purpose intended;

f. have been labelled to indicate performance capabilities.

Air supply for combustion appliances

1.2 Combustion appliances require ventilation to supply them with air for combustion. Ventilation is also required to ensure the proper operation of flues or, in the case of flueless appliances, to ensure that the products of combustion are safely dispersed to the outside air. Installation of room-sealed appliances or those with a directly connected ducted external air supply will minimise ventilation energy losses from the room and the risk of cold draughts. In some cases, combustion appliances may also require air for cooling control systems and/or to ensure that casings remain safe to touch (see Diagram 8). General guidance on where it may be necessary to install air vents for these purposes is given below.

1.3 Air vent sizes, which are dependent upon the type of fuel burned, are given in Sections 2, 3 and 4 and are for one combustion appliance only. The air supply provisions will usually need to be increased where a room contains more than one appliance (such as a kitchen containing an open-flued boiler and an open-flued cooker).

Permanently open ventilation of rooms

1.4 A room containing an open-flued appliance may need permanently open air vents. An open-flued appliance must receive a certain amount of air from outside (‘combustion air’ in Diagram 8) dependent upon its type and rating. Infiltration through the building fabric may be sufficient but for certain appliance ratings and forms of construction, permanent openings are necessary (see Diagram 8).

Permanent ventilation of appliance compartments

1.5 Appliance compartments that enclose open-flued combustion appliances should be provided with vents large enough to admit all of the air required by the appliance for combustion and proper flue operation, whether the compartment draws its air from a room or directly from outside (see Diagram 8 (b) and (c)).

1.6 Where appliances require cooling air, appliance compartments should be large enough to enable air to circulate and high- and low-level vents should be provided (see Diagram 8 (d), (e), (f) and (g)).

1.7 Where appliances are to be installed within balanced compartments (see paragraph 0.4(2)), special provisions will be necessary and the appliance and ventilation system manufacturer’s instructions should be followed.

Ventilation of other rooms or spaces

1.8 If an appliance is room-sealed but takes its combustion air from another space in the building (such as the roof void) or if a flue has a permanent opening to another space in the building (such as where it feeds a secondary flue in the roof void), that space should have ventilation openings directly to outside. Where the roof-space is to be used as a source of air for a combustion installation serving a dwelling, the dwelling roof ventilation provisions suggested in Technical Guidance Document 5 would normally be satisfactory.

1.9 Where flued appliances are supplied with combustion air through air vents which open into adjoining rooms or spaces, the adjoining rooms or spaces should have air vent openings of at least the same size direct to the outside. Air vents for flueless appliances, however, should open directly to the outside air.
## Diagram 8  General air supply to a combustion appliance
(for sizes see Sections 2, 3 and 4)

<table>
<thead>
<tr>
<th>Air for combustion and operation of the flue</th>
<th>Open flued</th>
<th>Room sealed</th>
</tr>
</thead>
<tbody>
<tr>
<td>(a) Appliance in room</td>
<td><img src="image" alt="Diagram" /></td>
<td><img src="image" alt="Diagram" /></td>
</tr>
<tr>
<td>(b) Appliance in appliance compartment with internal vent</td>
<td><img src="image" alt="Diagram" /></td>
<td><img src="image" alt="Diagram" /></td>
</tr>
<tr>
<td>(c) Appliance in appliance compartment with external vent</td>
<td><img src="image" alt="Diagram" /></td>
<td><img src="image" alt="Diagram" /></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Where cooling air is needed</th>
<th>(d)</th>
<th>(f)</th>
</tr>
</thead>
<tbody>
<tr>
<td>(e)</td>
<td><img src="image" alt="Diagram" /></td>
<td><img src="image" alt="Diagram" /></td>
</tr>
<tr>
<td>(g)</td>
<td><img src="image" alt="Diagram" /></td>
<td><img src="image" alt="Diagram" /></td>
</tr>
</tbody>
</table>

### FLUELESS

<table>
<thead>
<tr>
<th>Air for combustion and to carry away its products</th>
<th>(h)</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Diagram" /></td>
<td><img src="image" alt="Diagram" /></td>
</tr>
</tbody>
</table>
Permanently open air vents

1.10 Permanently open air vents should be non-adjustable, sized to admit sufficient air for the purpose intended and positioned where they are unlikely to become blocked. Ventilators should be installed so that building occupants are not provoked into sealing them against draughts or noise. Ventilation openings should not be made in fire-resisting walls other than external walls (although they should not penetrate those parts of external walls shielding LPG tanks). Air vents shall not be located within a fireplace recess except on the basis of specialist advice.

1.11 A way of meeting the requirement would be to size permanently open air vents so that their equivalent area is sufficient for the appliance(s) to be installed (taking account where necessary of obstructions such as grilles and anti-vermin mesh), and to site them:

a. outside fireplace recesses and beyond the hearths of open fires so that dust or ash will not be disturbed by draughts; and

b. in a location unlikely to cause discomfort from cold draughts.

1.12 Where ventilation is to be provided via a single proprietary assembly, for example when it is proposed to use a proprietary ventilator with integral grilles to bridge a cavity wall, the equivalent area of the ventilator should be taken as that declared by the manufacturer having been measured by the method in BS EN 13141-1:2004.

1.13 Where two or more components are to be used to provide a non-proprietary assembly, the assembly should be kept as simple and smooth as possible. The assembly should be taken to have an equivalent area equal to that of the component with the smallest equivalent area in the assembly.

1.14 The equivalent area stated in the ventilator manufacturer’s literature or marked on the air vent should be used whenever it is available, as this can differ considerably from the free area measured at one end of the air vent. When this is not available the equivalent area of a simple ventilator with no internal baffles can be taken as the total unobstructed cross-sectional area, measured in the plane where this area is at a minimum and at right angles to the direction of air flow. For an airbrick, grille or louvre with apertures no smaller than 5mm, it will be the aggregate free area of the individual apertures as shown Diagram 9.
1.15 Grilles or meshes protecting air vents from the entry of animals or birds should have aperture dimensions no smaller than 5mm.

1.16 Discomfort from cold draughts can be avoided by supplying air directly to appliances, locating vents close to appliances (for example by using floor vents), by drawing air from intermediate spaces such as hallways or by ensuring good mixing of incoming cold air by placing external air vents close to ceilings (see Diagrams 10 and 11). In noisy areas it may be necessary to install noise-attenuated ventilators to limit the entry of noise into the building. Transfer or connecting ventilation should be at low level to reduce the transfer of smoke in the event of a fire and otherwise meet the guidance given in the Technical Guidance Document for Part 2.

1.17 Buildings may have air-tight membranes in their floors to isolate them from the ground below. Ventilation ducts or vents installed to supply air to combustion appliances should not penetrate these membranes in a way that will render them ineffective. Such membranes (including radon-proof membranes) are described in BRE Report BR 414 (2001) and BRE Report BR 211 (2007), which give guidance when service penetrations are necessary.

### Provisions complying with both Part 3 and Part 5

1.18 Rooms or spaces intended to contain open-flued combustion appliances may need permanent ventilation to comply with Part 3 and adjustable ventilation to comply with Part 5. Permanently open air vents for combustion appliances can be accepted in place of some or all of the adjustable background ventilation for health, dependent upon opening area and location. However adjustable vents installed to meet the requirements of Part 5 cannot be used as substitutes for the ventilation openings needed to comply with Part 3 unless they are fixed permanently open.

1.19 Rooms or spaces intended to contain flueless appliances may need: permanent ventilation and purge ventilation (such as openable windows) to comply with Part 3; and adjustable ventilation and rapid ventilation to comply with Part 5. Permanent ventilation provisions to comply with Part 3 may be acceptable in place of adjustable ventilation provisions for Part 5 subject to the limitations described in Paragraph 1.18. Openable elements installed for the rapid ventilation of rooms and other provisions made for the rapid ventilation of kitchens, in order to comply with Part 5, may be acceptable in place of openable elements for the rapid ventilation of rooms or spaces containing flueless appliances.

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**Diagram 10** Location of permanent air vent openings, some examples
Interaction of mechanical extract ventilation and open-flued combustion appliances

1.20 Extract fans lower the pressure in a building, which can cause the spillage of combustion products from open-flued appliances. This can occur even if the appliance and the fan are in different rooms. Ceiling fans produce air currents and hence local depressurisation, which can also cause the spillage of flue gases from open-flued appliances or from solid fuel open fires. In buildings where it is intended to install open-flued combustion appliances and extract fans, the combustion appliances should be able to operate safely whether or not the fans are running. A way of showing compliance in these circumstances would be to follow the installation guidance below, and to show by tests that combustion appliances operate safely whether or not fans are running.

a. For gas appliances: where a kitchen contains an open-flued appliance, the extract rate of the kitchen extract fan should not exceed 20 litres/second (72m³/hour).

b. For oil appliances: where a room contains an open-flued appliance the extract rate should be limited to 40 litres/second for an appliance with a pressure jet burner and 20 litres/second for an appliance with a vaporising burner.

c. For solid fuel appliances: avoid installing extract ventilation in the same room. An open-flued appliance in a kitchen may satisfy the requirements of Part 5 through passive stack ventilation. Refer to Technical Guidance Documents 5. If mechanical extraction is unavoidable then seek specialist advice to ensure safe operation of the appliance.

d. For commercial and industrial installations, specialist advice may be necessary regarding the possible need for the interlocking of gas heaters and any mechanical ventilation systems.

e. When fans are used to extract radon from below a building follow the guidance in BRE Good Building Guide GBG 25.

1.21 A suitable test would be to check for spillage when appliances are subjected to the greatest possible depressurisation. A prerequisite for this condition is that all external doors, windows and other adjustable ventilators to outside are closed. The depressurisation at the appliance will depend on the particular combination of fans in operation (fans in the room containing the appliance and fans elsewhere in the building) and the pattern of open internal doors, hatches etc. which is established at the time of the test (when fans should be on their maximum useable setting), and the specific combination causing the greatest depressurisation at the appliance depends upon the circumstances in each case. Several tests (which should include a test with the door leading into the room of installation closed and all fans in that room switched on) may therefore be necessary to demonstrate the safe operation of the appliance with reasonable certainty. The effect of ceiling fans should be checked during the tests.

1.22 The presence of some fans may be obvious, such as those on view in kitchens, but others may be less obvious: fans installed in domestic appliances such as tumble dryers and fans fitted to other open-flued combustion appliances can also contribute to depressurisation. In addition, fans may also be provided to draw radon gas from the ground below a building (see Paragraph 1.17).
1.23 The appliance manufacturer’s installation instructions may describe a suitable spillage test for gas appliances but the procedure in BS 5440-1:2008 can be used. For oil-fired appliances the effects of fans can be checked and, where spillage or flue draught interference is identified, it may be necessary to add additional ventilation to the room or space. A flue draught interference test for oil-fired appliances is described in OFTEC Technical Books 2, 4 and 5.

Provision of flues

1.24 Appliances other than flueless appliances should incorporate or be connected to suitable flues which discharge to the outside air.

1.25 This Technical Guidance Document provides guidance on how to meet the requirements in terms of constructing a flue or chimney, where each flue serves one appliance only. Flues designed to serve more than one appliance can meet the requirements by following the guidance in BS 5410-1:1997 for oil- and BS 5440-1:2008 for gas-fired systems. However, each solid fuel appliance should have its own flue.

Condensates in flues

1.26 Chimneys and flues should provide satisfactory control of water condensation. Ways of providing satisfactory control include:

a. for chimneys that do not serve condensing appliances, by insulating flues so that flue gases do not condense in normal operation

b. for chimneys that do serve condensing appliances:

i. by using lining components that are impervious to condensates and suitably resistant to corrosion (BS EN 1443:2003 ‘W designation’) and by making appropriate provisions for draining, avoiding ledges, crevices, etc

ii. making provisions for the disposal of condensate from condensing appliances.

Construction of masonry chimneys

1.27 New masonry chimneys should be constructed with flue liners and masonry suitable for the intended application. Ways of meeting the requirement would be to use bricks, medium-weight concrete blocks or stone (with wall thicknesses as given in Section 2, 3 or 4 according to the intended fuel) with suitable mortar joints for the masonry and suitably supported and caulked liners. Liners suitable for solid fuel appliances (and generally suitable for other fuels) could be:

a. liners whose performance is at least equal to that corresponding to the designation T400 N2 D 3 G, as described in BS EN 1443:2003, such as:

i. clay flue liners with rebates or sockets for jointing meeting the requirements for Class A1 N2 or Class A1 N1 as described in BS EN 1457:2009;

ii. concrete flue liners meeting the requirements for the classification Type A1, Type A2, Type B1 or Type B2 as described in BS EN 1857:2003;

iii. other products that meet the criteria in a).

1.28 Liners should be installed in accordance with their manufacturer’s instructions. Appropriate components should be selected to form the flue without cutting and to keep joints to a minimum. Bends and offsets should be formed only with matching factory-made components. Liners need to be placed with the sockets or rebate ends uppermost to contain moisture and other condensates in the flue. Joints should be sealed with fire cement, refractory mortar or installed in accordance with their manufacturer’s instructions. Spaces between the lining and the surrounding masonry should not be filled with ordinary mortar. In the absence of liner manufacturer’s instructions, the space could be filled with a weak insulating concrete such as mixtures of:

a. one part ordinary Portland cement to 20 parts suitable lightweight expanded clay aggregate, minimally wetted; or

b. one part ordinary Portland cement to 6 parts Vermiculite; or

c. one part ordinary Portland cement to 10 parts Perlite.

Construction of flueblock chimneys

1.29 Flueblock chimneys should be constructed of factory-made components suitable for the intended application installed in accordance with the manufacturer’s instructions. Ways of meeting the requirement for solid fuel appliances (and generally suitable for other fuels) include using:

a. flueblocks whose performance is at least equal to that corresponding to the designation T400 N2 D 3 G, as described in BS EN 1443:2003, such as:

i. clay flue blocks at least meeting the requirements for Class FB1 N2 as described in BS EN 1806:2006;

ii. other products that meet the criteria in a).

b. blocks suitable for the purpose lined in accordance with Paragraph 1.27.

1.30 Joints should be sealed in accordance with the flueblock manufacturer’s instructions. Bends and offsets should be formed only with matching factory-made components.
Material change of use

1.31 Where a building is to be altered for different use (e.g. it is being converted into flats) the fire resistance of walls of existing masonry chimneys may need to be improved as shown in Diagram 12.

Connecting fluepipes

1.32 Satisfactory components for constructing connecting fluepipes include:
   a. cast iron fluepipes complying with BS 41:1973 (1998)
   b. metal flue pipes appropriately designated in accordance with BS EN1856-2:2004 to suit the appliance and types of fuels to be burnt – refer to detailed guidance in Sections 2, 3 and 4.
   d. other fluepipes having the necessary performance designation for use with the intended appliance.

1.33 Fluepipes with spigot and socket joints should be fitted with the socket facing upwards to contain moisture and other condensates in the flue. Joints should be made gas-tight. A satisfactory way of achieving this would be to use proprietary jointing accessories or, where appropriate, by packing joints with non-combustible rope and fire cement.

Repair of flues

1.34 It is important to the health and safety of building occupants that renovations, refurbishments or repairs to flue liners should result in flues that comply with the requirements of 3.2 to 3.4. The test procedures referred to in paragraph 1.55 and in Appendix E can be used to check this.

1.35 Flues are controlled services as defined in Bye-Law 1 of the Building Bye-laws, that is to say they are services in relation to which Part 3 of Schedule 2 imposes requirements. If renovation, refurbishment or repair amounts to or involves the provision of a new or replacement flue liner, it is ‘building work’ within the meaning of the building bye-laws. ‘Building work’ must not be undertaken without prior notification to the Department. Examples of work that would need to be notified include:
   a. relining work comprising the creation of new flue walls by the insertion of new linings such as rigid or flexible prefabricated components

Diagram 12 Material change of use: fire protection of chimneys passing through other dwellings

To maintain the compartmentation of dwellings, additional fire protection may be needed to meet the Requirements in Part 2
b. a cast in situ liner that significantly alters the flue's internal dimensions.

Anyone in doubt about whether or not any renovation, refurbishment or repair work involving a flue is notifiable 'building work', should consult the department.

Re-use of existing flues

1.36 Where it is proposed to bring a flue in an existing chimney back into use or to re-use a flue with a different type or rating of appliance, the flue and the chimney should be checked and, if necessary, altered to ensure that they satisfy the requirements for the proposed use. A way of checking before and/or after remedial work would be to test the flue using the procedures in Appendix E.

1.37 A way of refurbishing defective flues would be to line them using the materials and components described in Sections 2, 3, and 4 dependent upon the type of combustion appliance proposed. Before relining flues, they should be swept to remove deposits.

1.38 A flue may also need to be lined to reduce the flue area to suit the intended appliance. Oversize flues can be unsafe.

1.39 If a chimney has been relined in the past using a metal lining system and the appliance is being replaced, the metal liner should also be replaced unless the metal liner can be proven to be recently installed and can be seen to be in good condition.

Use of flexible metal flue liners for the relining of chimneys

1.40 A way of relining a chimney would be to use a flexible metal flue liner, appropriately designated in accordance with BS EN1856-2:2004 to suit the appliance, fuel and flue gas characteristics. Flexible flue liners should normally only be used to reline a chimney and not be used as the primary liner of a new chimney unless specifically tested and approved for that purpose. They can be used to connect gas back boilers to chimneys where the appliance is located in a fireplace recess.

Use of plastic fluepipe systems

1.41 A way of using plastic flue systems and liners would be to use a plastic flue, appropriately designated in accordance with BS EN 14471:2005 to suite the appliance, fuel and flue characteristics. Plastic fluepipe systems can be acceptable in some cases, for example with condensing boiler installations, where the fluepipes are supplied by or specified by the appliance manufacturer as being suitable for purpose.

Factory-made metal chimneys

1.42 Ways of meeting the requirements when proposing factory-made metal chimneys include:

a. using component systems appropriately designated in accordance with BS EN1856-1:2003 to suit the appliance and types of fuels to be burnt and installing them in accordance with the relevant recommendations of BS EN 15287-1:2007;

b. for gas and for oil appliances where flue temperatures will not normally exceed 250°C, using twin-walled component systems (and, for gas, single-walled component systems) appropriately designated in accordance with BS EN1856-1:2003 to suit the appliance and types of fuels to be burnt and installing gas appliances in accordance with BS 5440-1:2008;

c. using any other chimney system that is suitable for the intended purpose and installed in accordance with the relevant recommendations in BS EN 15287-1:2007 or BS 5440-1:2008, as appropriate to the type of appliance being installed.

1.43 Where a factory-made metal chimney passes through a wall, sleeves should be provided to prevent damage to the flue or building through thermal expansion. To facilitate the checking of gas-tightness, joints between chimney sections should not be concealed within ceiling joist spaces or within the thicknesses of walls without proper access being provided (see paragraph 1.47).

1.44 When providing a factory-made metal chimney, provision should be made to withdraw the appliance without the need to dismantle the chimney.

1.45 Factory-made metal chimneys should be kept a suitable distance away from combustible materials. Ways of meeting the requirement for chimneys designated to BS EN 1856-1:2003 comprise:

a. locating the chimney not less than distance ‘xx’ from combustible material, where ‘xx’ is defined in BS EN 1856-1:2003 as shown in Diagram 13;

b. where a chimney passes through a cupboard, storage space or roof space, providing a guard placed no closer to the outer wall of the chimney than the distance in (a) above.

1.46 Where a factory-made metal chimney penetrates a fire compartment wall or floor, it must not breach the fire separation requirements of Part 2. See Technical Guidance Document 2 for more guidance but the requirements may be met by:

a. using a factory-made metal chimney of the appropriate level of fire resistance installed in accordance with BS EN 1856-1:2003 Annex NA; or

b. casing the chimney in non-combustible material giving at least half the fire resistance recommended for the fire compartment wall or floor.
Concealed flues

1.47 Where a flue is routed within a void, appropriate means of access at strategic locations should be provided to allow the following aspects to be visually checked and confirmed. This is necessary both when an appliance is first installed and subsequently when the appliance is serviced:

- the flue is continuous throughout its length
- all joints appear correctly assembled and are appropriately sealed
- the flue is adequately supported throughout its length
- any required gradient of fall back to the boiler (required to recover the condensate produced as part of the combustion process) and any other required drain points have been provided.

Means of access for flues needs to be sufficiently sized and positioned to allow a visual inspection to be undertaken of the flue, particularly at any joints in the flue. It is not intended that the means of access should be sized to allow full physical access to the flue system. Diagram 14 shows an acceptable approach for a flue in an ceiling void.

Flues should not pass through another dwelling since access for inspection may not always be available to that dwelling and chimney system running through it. Flues may pass through communal areas including purpose-designed ducts where inspection access is provided.

Any ‘means of access’ should not impair any fire, thermal or acoustic requirements of the Building bye-laws. Refer to the relevant guidance in Technical Guidance Documents for parts 2, 9 and 11. Where necessary, inspection panels or hatches should be fitted with resilient seals and provide the similar standards of fire, thermal and acoustic isolation to the surrounding structure.

Access hatches should be at least 300mm x 300mm or larger where necessary to allow sufficient access to the void to look along the length of the flue. Diagram 14 shows an acceptable approach to providing access to a horizontal flue located within a ceiling void.
Flue systems should offer least resistance to the passage of flue gases by minimising changes in direction or horizontal length. A way of meeting the requirement would be to build flues so that they are straight and vertical except for the connections to combustion appliances with rear outlets where the horizontal section should not exceed 150mm. Where bends are essential, they should be angled at no more than 45° to the vertical.

Provisions should be made to enable flues to be swept and inspected. A way of making reasonable provision would be to build flues so that they are straight and vertical except for the connections to combustion appliances with rear outlets where the horizontal section should not exceed 150mm. Where bends are essential, they should be angled at no more than 45° to the vertical.

Openings for inspection and cleaning should be formed using purpose factory-made components compatible with the flue system, having an access cover that has the same level of gas-tightness as the flue system and an equal level of thermal insulation. Openings for cleaning the flue should allow easy passage of the sweeping brush. Covers should also be non-combustible except where fitted to a combustible fluepipe (such as a plastic fluepipe). After the appliance has been installed, it should be possible to sweep the whole flue.

Configuration of natural draught flues serving open-flued appliances

1.48 Flue systems should offer least resistance to the passage of flue gases by minimising changes in direction or horizontal length. A way of meeting the requirement would be to build flues so that they are straight and vertical except for the connections to combustion appliances with rear outlets where the horizontal section should not exceed 150mm. Where bends are essential, they should be angled at no more than 45° to the vertical.

1.49 Provisions should be made to enable flues to be swept and inspected. A way of making reasonable provision would be to limit the number of changes of direction between the combustion appliance outlet and the flue outlet to not more than four (each up to 45°), with not more than two of these being between an intended point of access for sweeping and either another point of access for sweeping or the flue outlet. (90° factory-made bends, elbows or Tee pieces in fluepipes may be treated as being equal to two 45° bends (see Diagram 15)).

Inspection and cleaning openings in flues

1.50 A flue should not have openings into more than one room or space except for the purposes of:

a. inspection or cleaning; or

b. fitting an explosion door, draught break, draught stabiliser or draught diverter.

1.51 Openings for inspection and cleaning should be formed using purpose factory-made components compatible with the flue system, having an access cover that has the same level of gas-tightness as the flue system and an equal level of thermal insulation. Openings for cleaning the flue should allow easy passage of the sweeping brush. Covers should also be non-combustible except where fitted to a combustible fluepipe (such as a plastic fluepipe). After the appliance has been installed, it should be possible to sweep the whole flue.
Flues discharging at low level near boundaries

1.52 Flues discharging at low level near boundaries should do so at positions where the building owner will always be able to ensure safe flue gas dispersal. A way of achieving this where owners of adjacent land could build up to the boundary would be to adopt the suggestions in Diagram 34 or 41, as relevant.

Dry lining around fireplace openings

1.53 Where a decorative treatment, such as a fireplace surround, masonry cladding or dry lining, is provided around a fireplace opening, any gaps that could allow flue gases to escape from the fireplace opening into the void behind the decorative treatment should be sealed to prevent such leakage. The sealing material should be capable of remaining in place despite any relative movement between the decorative treatment and the fireplace recess.

Condition of combustion installations at completion

1.54 Responsibility for achieving compliance with the requirements of Part 3 rests with the person carrying out the work. That ‘person’ may be, e.g., a specialist firm directly engaged by a private client or it may be a developer or main contractor who has carried out work subject to Part 3 or engaged a sub-contractor to carry it out. In order to document the steps taken to achieve compliance with the requirements, a report should be drawn up showing that materials and components appropriate to the intended application have been used and that flues have passed appropriate tests. A suggested checklist for such a report is given at Appendix A and guidance on testing is given at Appendix E. Other forms of report may be acceptable. Specialist firms should provide the report to the client, developer or main contractor, who may be asked for documentation by the Department.

1.55 Flues should be checked at completion to show that they are free from obstructions, satisfactorily gas-tight and constructed with materials and components of sizes which suit the intended application. Where the building work includes the installation of a combustion appliance, tests should cover fluepipes and [the gas-tightness of] joints between fluepipes and combustion appliance outlets. A spillage test to check for compliance with 3.2 should be carried out with the appliance under fire, as part of the process of commissioning to check for compliance with Part 11.

1.56 Hearths should be constructed with materials and components of sizes to suit the intended application and should show the area where combustible materials should not intrude.

Notice plates for hearths and flues (Requirement 3.4)

1.57 Where a hearth, fireplace (including a flue box), flue or chimney is provided or extended (including cases where a flue is provided as part of the refurbishment work), information essential to the correct application and use of these facilities should be permanently posted in the building. A way of meeting this requirement would be to provide a notice plate as shown in Diagram 16 conveying the following information:

a. the location of the hearth, fireplace (or flue box) or the location of the beginning of the flue;
b. the category of the flue and generic types of appliances that can be safely accommodated;

c. the type and size of the flue (or its liner if it has been relined) and the manufacturer’s name;

d. the installation date.

1.58 Notice plates should be robust, indelibly marked and securely fixed in an unobtrusive but obvious position within the building such as:

a. next to the electricity consumer unit; or

b. next to the chimney or hearth described; or

c. next to the water supply stop-cock.

1.59 For chimney products whose performance characteristics have been assessed in accordance with a European Standard (EN) and which are supplied or marked with a designation, the installer may optionally include this designation on the label as shown in Diagram 16.

Access to combustion appliances for maintenance

1.60 There should be a permanent means of safe access to appliances for maintenance. Roof space installations of gas-fired appliances should comply with the requirements of BS 6798:2009.

Carbon monoxide alarms

1.61 Where a new or replacement fixed solid fuel appliance is installed in a dwelling, a carbon monoxide alarm should be provided in the room where the appliance is located.

1.62 Where a new or replacement fixed appliance designed to burn oil or gas is installed in a dwelling for the purposes of providing space or hot water heating, a carbon monoxide alarm should be provided in the room where the appliance is located.

1.63 Carbon monoxide alarms should comply with BS EN 50291:2001 and be powered by a battery designed to operate for the working life of the alarm. The alarm should incorporate a warning device to alert users when the working life of the alarm is due to pass. Mains-powered BS EN 50291 Type A carbon monoxide alarms with fixed wiring (not plug-in types) may be used as alternative applications provided they are fitted with a sensor failure warning device.

1.64 The carbon monoxide alarm should be located in the same room as the appliance:

a. on the ceiling at least 300mm from any wall or, if it is located on a wall, as high up as possible (above any doors and windows) but not within 150mm of the ceiling; and

b. between 1m and 3m horizontally from the appliance.

Note: Further guidance on the installation of carbon monoxide alarms is available in BS EN 50292:2002 and from manufacturers’ instructions. Provision of an alarm should not be regarded as a substitute for correct installation and regular servicing.

Diagram 16 Example notice plate for hearths and flues

<table>
<thead>
<tr>
<th>Essential information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Property address: New Town 20 Main Street</td>
</tr>
<tr>
<td>The hearth and chimney installed in the: lounge, decorative fuel effect gas fire</td>
</tr>
<tr>
<td>are suitable for: double skin stainless steel flexible, 200mm diameter</td>
</tr>
<tr>
<td>Chimney liner: no</td>
</tr>
<tr>
<td>Suitable for condensing appliance: date</td>
</tr>
<tr>
<td>Installed on:</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Optional additional information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other information (optional): Designation of stainless steel liner stated by manufacturer to be T450 N2 S D 3</td>
</tr>
<tr>
<td>e.g. installer’s name, product trade names, installation and maintenance advice, European chimney product designations, warnings on performance limitations of imitation elements, e.g. false hearths.</td>
</tr>
</tbody>
</table>
**Section 2: Additional provisions for appliances burning solid fuel (including solid biofuel) with a rated output up to 50kW**

### Air supply to appliances

**2.1** A way of meeting the requirement would be to adopt the general guidance given in Section 1, beginning at Paragraph 1.2, in conjunction with the guidance below.

**2.2** Any room or space containing an appliance should have a permanent air vent opening of at least the size shown in Table 1. For appliances designed to burn a range of different solid fuels the air supply should be designed to accommodate burning the fuel that produces the highest heating output.

**2.3** Some manufacturers may specify even larger areas of permanently open air vents or omit to specify a rated output (for example in the case of a cooker). In these cases, manufacturers’ installation instructions should be followed subject to any minimum ventilation provisions of this Technical Guidance Document.

### Size of flues

**2.4** Fluepipes should have the same diameter or equivalent cross-sectional area as that of the appliance flue outlet and should not be smaller than the size recommended by the appliance manufacturer.

**2.5** Flues should be at least the size shown in Table 2 relevant to the particular appliance, and not less than the size of the appliance flue outlet or that recommended by the appliance manufacturer.

### Table 1 Air supply to solid fuel appliances

<table>
<thead>
<tr>
<th>Type of appliance</th>
<th>Type and amount of ventilation (1)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Open appliance, such as an open fire with no throat, e.g. a fire under a canopy as in Diagram 23.</td>
<td>Permanently open air vent(s) with a total equivalent area of at least 50% of the cross sectional area of the flue.</td>
</tr>
<tr>
<td>Open appliance, such as an open fire with a throat as in Diagrams 22 and 29.</td>
<td>Permanently open air vent(s) with a total equivalent area of at least 50% of the throat opening area.</td>
</tr>
<tr>
<td>Other appliance, such as a stove, cooker or boiler, with a flue draught stabiliser.</td>
<td>Permanently open vents as below:</td>
</tr>
<tr>
<td></td>
<td>If design air permeability &gt;5.0 m³/(h.m²) then 300 mm²/kW for first 5kW of appliance rated output 850 mm²/kW for balance of appliance rated output If design air permeability ≤5.0 m³/(h.m²) then 850 mm²/kW of appliance rated output (3)</td>
</tr>
<tr>
<td>Other appliance, such as a stove, cooker or boiler, with no flue draught stabiliser.</td>
<td>Permanently open vents as below:</td>
</tr>
<tr>
<td></td>
<td>If design air permeability &gt;5.0 m³/(h.m²) then 550 mm²/kW of appliance rated output above 5kW If design air permeability ≤5.0 m³/(h.m²) then 550 mm² per kW of appliance rated output (3)</td>
</tr>
</tbody>
</table>

**Notes:**

1. Equivalent area is as measured according to the method in BS EN 13141-1:2004 or estimated according to paragraph 1.14. Divide the area given in mm² by 100 to find the corresponding area in cm²

2. Example: an appliance with a flue draught stabiliser and a rated output of 7kW would require an equivalent area of: \([5 \times 300] + [2 \times 850] = 3200\text{mm}^2\)

3. It is unlikely that a dwelling constructed prior to 2008 will have an air permeability of less than 5.0 m³/(h.m²) at 50 Pa unless extensive measures have been taken to improve air-tightness. See Appendix F.
For multi-fuel appliances, the flue should be sized to accommodate burning the fuel that requires the largest flue.

### Table 2 Size of flues in chimneys

<table>
<thead>
<tr>
<th>Installation (1)</th>
<th>Minimum flue size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fireplace with an opening of up to 500mm x 550mm</td>
<td>200mm diameter or rectangular/square flues having the same cross-sectional area and a minimum dimension not less than 175mm</td>
</tr>
<tr>
<td>Fireplace with an opening in excess of 500mm x 550mm or a fireplace exposed on two or more sides</td>
<td>See paragraph 2.7. If rectangular/square flues are used the minimum dimension should be not less than 200mm</td>
</tr>
<tr>
<td>Closed appliance of up to 20kW rated output which: a) burns smokeless or low-volatiles fuel (2) or b) is an appliance which meets the requirements of the Clean Air Act when burning an appropriate bituminous coal (3) or c) is an appliance which meets the requirements of the Clean Air Act when burning wood (3)</td>
<td>125mm diameter or rectangular/square flues having the same cross-sectional area and a minimum dimension not less than 100mm for straight flues or 125mm for flues with bends or offsets</td>
</tr>
<tr>
<td>Pellet burner or pellet boiler which meets the requirements of the Clean Air Act (3)</td>
<td>125mm diameter This may be reduced to no less than 100mm when permitted by the appliance manufacturer and supported by calculation according to BS EN 13384-1:2002. This calculation can be applied to an individual installation or manufacturers can provide precalculated designs.</td>
</tr>
<tr>
<td>Other closed appliance of up to 30kW rated output burning any fuel</td>
<td>150mm diameter or rectangular/square flues having the same cross-sectional area and a minimum dimension not less than 125mm</td>
</tr>
<tr>
<td>Closed appliance of above 30kW and up to 50kW rated output burning any fuel</td>
<td>175mm diameter or rectangular/square flues having the same cross-sectional area and a minimum dimension not less than 150mm</td>
</tr>
</tbody>
</table>

**Notes:**
1. Closed appliances include cookers, stoves, room heaters and boilers.
2. Fuels such as bituminous coal, untreated wood or compressed paper are not smokeless or low-volatiles fuels.
3. These appliances are known as ‘exempted fireplaces’.

For fireplaces with openings larger than 500mm x 550mm or fireplaces exposed on two or more sides (such as a fireplace under a canopy or open on both sides of a central chimney breast) a way of showing compliance would be to provide a flue with a cross-sectional area equal to 15 per cent of the total face area of the fireplace opening(s) (see Appendix B). However, specialist advice should be sought when proposing to construct flues having an area of:

a. more than 15 per cent of the total face area of the fireplace openings; or
b. more than 120,000mm² (0.12m²).

**Height of flues**

Flues should be high enough to ensure sufficient draught to clear the products of combustion. The height necessary for this will depend upon the type of the appliance, the height of the building, the type of flue and the number of bends in it, and an assessment of local wind patterns. However, a minimum flue height of 4.5m could be satisfactory if the guidance in Paragraphs 2.10 to 2.12 is adopted. As an alternative approach, the calculation procedure within BS EN 13384-1:2005 can be used as the basis for deciding whether a chimney design will provide sufficient draught.

The height of a flue serving an open fire is measured vertically from the highest point at which air can enter the fireplace to the level at which the flue discharges into the outside air. The highest point of air entry into the fireplace could be the top of the fireplace opening or, for a fire under a canopy, the bottom of the canopy. The height of a flue serving a closed appliance is measured vertically from the appliance outlet.

**Outlets from flues**

The outlet from a flue should be above the roof of the building in a position where the products of combustion can discharge freely and will not present a fire hazard, whatever the wind conditions.

Flue outlet positions which can meet the requirements in common circumstances are shown in Diagram 17. The chimney heights and/or separations shown may need to be increased in particular cases where wind exposure, surrounding tall buildings, high trees or high ground could have adverse effects on flue draught.
### Diagram 17  Flue outlet positions for solid fuel appliances

<table>
<thead>
<tr>
<th>Point where flue passes through weather surface (Notes 1, 2)</th>
<th>Clearances to flue outlet</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>A</strong> At or within 600mm of the ridge</td>
<td>At least 600mm above the ridge</td>
</tr>
<tr>
<td><strong>B</strong> Elsewhere on a roof (whether pitched or flat)</td>
<td>At least 2300mm horizontally from the nearest point on the weather surface and:</td>
</tr>
<tr>
<td></td>
<td>a) at least 1000mm above the highest point of intersection of the chimney and the weather surface; or</td>
</tr>
<tr>
<td></td>
<td>b) at least as high as the ridge.</td>
</tr>
<tr>
<td><strong>C</strong> Below (on a pitched roof) or within 2300mm horizontally to an openable rooflight, dormer window or other opening (Note 3)</td>
<td>At least 1000mm above the top of the opening.</td>
</tr>
<tr>
<td><strong>D</strong> Within 2300mm of an adjoining or adjacent building, whether or not beyond the boundary (Note 3)</td>
<td>At least 600mm above any part of the adjacent building within 2300mm.</td>
</tr>
</tbody>
</table>

**Notes**
1) The weather surface is the building external surface, such as its roof, tiles or external walls.
2) A flat roof has a pitch less than 10°.
3) The clearances given for A or B, as appropriate, will also apply.
4) A vertical flue fixed to an outside wall should be treated as equivalent to an inside flue emerging at the nearest edge of the roof.
2.12 A way of meeting the requirements where *flues* discharge on or in close proximity to roofs with surfaces which are readily ignitable, such as where roofs are covered in thatch or shingles, would be to increase the clearances to *flue outlets* to those shown in Diagram 18.

**Note:** Thatched roofs can sometimes be vulnerable to spontaneous combustion caused by heat transferred from flues building up in thick layers of thatch in contact with the chimney. To reduce the risk it is recommended that rigid twin-walled insulated metal *flue liners* be used within a ventilated (top and bottom) masonry *chimney* void provided they are adequately supported and not in direct contact with the masonry. Non-metallic *chimneys* and cast in-situ *flue liners* can also be used provided the heat transfer to the thatch is assessed in relation to the depth of thatch and risk of spontaneous combustion.

Spark arrestors are not generally recommended as they can be difficult to maintain and may increase the risk of *flue* blockage and *flue* fires.

Further information and recommendations are contained in Hetas Information Paper 1/007 *Chimneys in Thatched Properties*.

### Connecting fluepipes

2.13 For connecting *fluepipes* a way of meeting the requirements would be to follow the general guidance in Paragraphs 1.32 and 1.33.

### Location and shielding of connecting fluepipes

2.14 Connecting *fluepipes* should be used only to connect appliances to their *chimneys*. They should not pass through any roof space, partition, internal wall or floor, except to pass directly into...
a chimney through either a wall of the chimney or a floor supporting the chimney. Connecting fluepipes should also be guarded if they could be at risk of damage or if the burn hazard they present to people is not immediately apparent.

2.15 Connecting fluepipes should be located so as to avoid igniting combustible material. Ways of meeting the requirement include minimising horizontal and sloping runs and:

a. following the guidance in Paragraph 1.45 where the connecting fluepipe is a factory-made metal chimney whose performance is at least equal to designation T400 N2 D3 G according to BS EN 1856-1:2003 or BS EN 1856-2:2004, and installed to BS EN 15827-1; or

b. separation by shielding in accordance with Diagram 19.

Debris collection space

2.16 Where a chimney cannot be cleaned through the appliance, a debris collecting space which is accessible for emptying and suitably sized opening(s) for cleaning should be provided at appropriate locations in the chimney.

Masonry and flueblock chimneys

2.17 Masonry chimneys should be built in accordance with Paragraphs 1.27 and 1.28. Flueblock chimneys should be built in accordance with Paragraphs 1.29 and 1.30. The minimum chimney thickness and distance to combustibles (xxmm) should be no less than the manufacturer’s product declaration (Gxx) based on testing to BS EN 1858:2008 (concrete flue blocks) or BS EN 1806:2006 (clay/ceramic flueblocks). Other masonry chimney products should exceed the minimum thickness indicated in Diagram 20.
Separation of combustible material from fireplaces and masonry flues

2.18 Combustible material should not be located where it could be ignited by the heat dissipating through the walls of fireplaces or masonry flues. A way of meeting the requirement would be to follow the guidance in Diagram 21 so that combustible material is at least:

a. 200mm from the inside surface of a flue or fireplace recess; or
b. at least xxmm from a flue product with designated separation distance (Gxx); or

2.20 Lining or relining flues may be building work and, in any case, such work should be carried out so that the objectives of 3.2 to 3.4 are met (see Paragraphs 1.34 and 1.35). Existing flues being re-used should be checked as described in Paragraph 1.36. Ways of meeting the requirements include the use of:

a. liners whose performance is at least equal to that corresponding to the designation T400 N2 D3 G, as described in BS EN 1443:2003, such as:
   i. factory-made flue lining systems manufactured to BS EN 1856-1:2003 or BS EN 1856-2:2004.
   ii. a cast in-situ flue relining system where the material and installation procedures are suitable for use with solid fuel burning appliances and meeting the relevant requirements of BS EN 1857:2003 + A1:2008.
   iii. other systems which are suitable for use with solid fuel-burning appliances and meeting the criteria in (a).

b. liners as described in Paragraph 1.27.

Factory-made metal chimneys

2.19 A way of meeting the requirements would be to comply with Paragraphs 1.42 to 1.46 in Section 1 (but not Paragraph 1.42(b)). The appropriate designation is given in Table 3.
Formation of gathers

2.21 To minimise resistance to the proper working of flues, tapered gathers should be provided in fireplaces for open fires. Ways of achieving these gathers include:

a. using prefabricated gather components built into a fireplace recess, as shown in Diagram 22(a); or
b. corbelling of masonry as shown in Diagram 22(b); or
c. using a suitable canopy, as shown in Diagram 23; or
d. using a prefabricated appliance chamber incorporating a gather.

Table 3 Minimum performance designations for chimney and fluepipe components for use with new solid fuel fired appliances

<table>
<thead>
<tr>
<th>Appliance type</th>
<th>Minimum designation</th>
<th>Fuel type</th>
</tr>
</thead>
<tbody>
<tr>
<td>All solid fuel appliances</td>
<td>Masonry or flueblock flue with liner to T400 N2 D3 Gxx</td>
<td>Coal, Smokeless Fuel, Peat, wood and other biomass</td>
</tr>
<tr>
<td></td>
<td>Clay flue blocks FB1N2</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Clay/ceramic liners B1N2</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Concrete liners B2</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Factory made metal chimneys to T400 N2 D3 Gxx</td>
<td></td>
</tr>
</tbody>
</table>

See paragraph 1.27–1.29 and 1.42
Diagram 22  **Construction of fireplace gathers**

(a) Chimney may be supported by gather unit or by separate load-bearing lintel

Front of gather shaped to form throat – may be separate

Front elevation

Side elevation

Prefabricated gather unit

Gather unit may be built in at time of construction of recess or retro-fitted into rectangular recess

(b) Chimney may be supported on load-bearing lintel

Smooth finish to gather at an angle of not more than 45° to the vertical

Diagram 23  **Canopy for an open solid fuel fire**

Front view

Side view

Angle not more than 45°

Canopy

Angle not more than 45°

Canopy
Hearths

2.22 Hearths should be constructed of suitably robust materials and to appropriate dimensions such that, in normal use, they prevent combustion appliances setting fire to the building fabric and furnishings, and they limit the risk of people being accidentally burnt. A way of making provision would be to adopt the guidance in Paragraphs 2.23 to 2.28 and to provide a hearth appropriate to the temperatures the appliance can create around it. The hearth should be able to accommodate the weight of the appliance and its chimney if the chimney is not independently supported.

2.23 Appliances should stand wholly above:

a. hearths made of non-combustible board/sheet material or tiles at least 12mm thick, if the appliance is not to stand in an appliance recess and has been tested to an applicable appliance standard to verify that it cannot cause the temperature of the upper surface of the hearth to exceed 100°C; or

b. constructional hearths in accordance with the paragraphs below.

2.24 Constructional hearths should:

a. have plan dimensions as shown in Diagram 24; and

b. be made of solid, non-combustible material, such as concrete or masonry, at least 125mm thick, including the thickness of any non-combustible floor and/or decorative surface.

2.25 Combustible material should not be placed beneath constructional hearths unless there is an air-space of at least 50mm between the underside of the hearth and the combustible material, or the combustible material is at least 250mm below the top of the hearth (see Diagram 25).

Diagram 24 Constructional hearth suitable for a solid fuel appliance (including open fires)

Diagram 25 Constructional hearth suitable for a solid fuel appliance (including open fires)
2.26 An appliance should be located on a hearth so that it is surrounded by a surface free of combustible material as shown in Diagram 26. This surface may be part of the surface of the hearth provided in accordance with Paragraph 2.23, or it may be the surface of a superimposed hearth laid wholly or partly upon a constructional hearth. The boundary of this surface should be visually apparent to provide a warning to the building occupants and to discourage combustible floor finishes such as carpet from being laid too close to the appliance. A way of achieving this would be to provide a change in level.

2.27 Dimensions shown in Diagram 26 may be reduced to manufacturer’s recommendations for appliances with surface temperatures not exceeding 85°C when in normal operation and where there is no risk of spillage of fuel or ash.

2.28 Combustible material placed on or beside a constructional hearth should not extend under a superimposed hearth by more than 25mm or to closer than 150mm measured horizontally to the appliance.

2.29 Some ways of making these provisions are shown in Diagram 27.

Fireplace recesses and prefabricated appliance chambers

2.30 Fireplaces for open fires need to be constructed such that they adequately protect the building fabric from catching fire. A way of achieving the requirements would be to build:

a. fireplace recesses from masonry or concrete as shown in Diagram 28; or

b. prefabricated factory-made appliance chambers using components that are made of insulating concrete having a density of between 1200 and 1700 kg/m³ and with the minimum thickness as shown in Table 4. Components should be supplied as sets for assembly and jointing in accordance with the manufacturer’s instructions.
Diagram 27  Ways of providing hearths

(a) Appliance that cannot cause hearth temperature to exceed 100°C

(b) Any appliance standing directly on a constructional hearth

(c) Any appliance in a fireplace recess with a superimposed hearth
Table 4 Prefabricated appliance chambers: minimum thickness

<table>
<thead>
<tr>
<th>Component</th>
<th>Minimum thickness (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Base</td>
<td>50</td>
</tr>
<tr>
<td>Side section, forming wall on either side of chamber</td>
<td>75</td>
</tr>
<tr>
<td>Back section, forming rear of chamber</td>
<td>100</td>
</tr>
<tr>
<td>Top slab, lintel or gather, forming top of chamber</td>
<td>100</td>
</tr>
</tbody>
</table>

Fireplace lining components

2.31 A fireplace recess may require protection from heat if it is to provide a durable setting for certain appliances such as inset open fires. Suitable protection would be fireplace lining components as shown in Diagram 29 or lining the recess with suitable firebricks.

Walls adjacent to hearths

2.32 Walls that are not part of a fireplace recess or a prefabricated appliance chamber but are adjacent to hearths or appliances also need to protect the building from catching fire. A way of achieving the requirement is shown in Diagram 30. Thinner material could be used provided it gives the same overall level of protection as the solid non-combustible material.

2.33 Clearances shown in Diagram 30 may be reduced to manufacturer’s recommendations for appliances with surface temperatures not exceeding 85°C when in normal operation.

Alternative approach

The requirements may also be met by adopting the relevant recommendations in the publications listed below to achieve a level of performance equivalent to that obtained by following the guidance in this Technical Guidance Document:

a. BS EN 15287-1:2007 Chimneys. Design, installation and commissioning of chimneys. Chimneys for non-room-sealed heating appliances; and

b. BS 8303:1994 Installation of domestic heating and cooking appliances burning solid mineral fuels. Parts 1 to 3.
Diagram 29  Open fireplaces: throat and fireplace components

Throat forming component

Either integrated into prefabricated gather or prefabricated appliance chamber

Or Throat forming lintel (BS 1251: 1987)

Protects fireplace surround

Sand/cement benching

110 ± 10mm

Throat

Elevation

Fireback (BS 1251: 1987)

Insulating infill

Plan
Diagram 30  **Walls adjacent to hearths and appliances**

<table>
<thead>
<tr>
<th>Location of hearth or appliance</th>
<th>Solid, non-combustible material</th>
</tr>
</thead>
<tbody>
<tr>
<td>Where the hearth or appliance is not more than 50mm from the wall</td>
<td>Thickness (T) = 200mm, Height (H) = At least 300mm above the appliance and 1.2m above the hearth</td>
</tr>
<tr>
<td>Where the hearth abuts a wall and the appliance is more than 50mm but not more than 300mm from the wall</td>
<td>Thickness (T) = 75mm, Height (H) = At least 300mm above the appliance and 1.2m above the hearth</td>
</tr>
<tr>
<td>Where the hearth does not abut a wall and is no more than 150mm from the wall (see Note 1)</td>
<td>Thickness (T) = 75mm, Height (H) = At least 1.2m above the hearth</td>
</tr>
</tbody>
</table>

*Note 1. There is no requirement for protection of the wall where X is more than 150mm and the appliance is positioned in accordance with the manufacturer's installation instructions.*
Section 3: Additional provisions for gas burning appliances with a rated input up to 70kW (net)

Gas Safety (Installation and Use) Regulations

3.1 All combustion installations must be accommodated in ways that meet the requirements of the Building bye-laws. The UK Gas Safety (Installation and Use) Regulations cover the safe installation maintenance and use of gas fittings, appliances and flues. The following paragraphs give builders and lay readers an outline of some of the main requirements of the Gas Safety (Installation and Use) Regulations.

3.2 The UK Gas Safety (Installation and Use) Regulations require that (a) gas fittings, appliances and gas storage vessels must be installed only by a person with the required competence and (b) any person having control to any extent of gas work must ensure that the person carrying out that work has the required competence and (c) any gas installation businesses, whether an employer or self-employed, must be a member of a class of persons approved by the HSE; for the time being this means they must be registered with Gas Safe Register.

3.3 Guidance on the individual competency required for gas work is available from the Sector Skills Council Energy and Utility (EU) Skills [http://www.euskills.co.uk/gas]. Persons deemed competent to carry out gas work are those who hold a current certificate of competence in the type of activity to be conducted. Assessment of competence may be through the S/NVQ qualification under a nationally accredited certification scheme or under the Approved Code of Practice arrangements.

3.4 The UK Gas Safety (Installation and Use) Regulations control all aspects of the ways combustion systems fired by gas (including natural gas and LPG) are installed, maintained and used, mainly in domestic and commercial premises, and the classes of persons who may undertake gas work. The Regulations may be amended from time to time and whichever Regulations are currently in force at the time an installation is carried out must be complied with. The advice given below reflects the present state of the UK Gas Safety (Installation and Use) Regulations following the amendments that came into effect on 31 October 1998.

3.5 The text of the Regulations and guidance on how to comply with them are contained in the Health and Safety Executive (HSE) Approved Code of Practice ‘Safety in the installation and use of gas systems and appliances’. Important elements of the Regulations include that:

a. any appliance installed in a room used or intended to be used as a bath or shower room must be of the room-sealed type;

b. a gas fire, other gas space heater or gas water heater of more than 14kW (gross) heat input (12.7kW (net) heat input) must not be installed in a room used or intended to be used as sleeping accommodation unless the appliance is room sealed;

c. a gas fire, other space heater or gas water heater of up to 14kW (gross) heat input (12.7kW (net) heat input) must not be installed in a room used or intended to be used as sleeping accommodation unless it is room sealed or equipped with a device designed to shut down the appliance before there is a build-up of a dangerous quantity of the products of combustion in the room concerned;

d. the restrictions in (a)–(c) above also apply in respect of any cupboard or compartment within the rooms concerned, and to any cupboard, compartment or space adjacent to, and with an air vent into, such a room;

e. instantaneous water heaters (installed in any room) must be room sealed or have fitted a safety device to shut down the appliance as in (c) above;

f. precautions must be taken to ensure that all installation pipework, gas fittings, appliances and flues are installed safely. When any gas appliance is installed, checks are required for ensuring compliance with the Regulations, including the effectiveness of the flue, the supply of combustion air, the operating pressure or heat input (or where necessary both), and the operation of the appliance to ensure its safe functioning;

g. any flue must be installed in a safe position and must be adequate, suitable and effective for use with the appliance which it serves;
h. no alteration is allowed to any premises in which a gas fitting or gas storage vessel is fitted which would adversely affect the safety of that fitting or vessel, causing it no longer to comply with the Regulations;

i. LPG storage vessels and LPG-fired appliances fitted with automatic ignition devices or pilot lights must not be installed in cellars or basements.

Diagram 31 Types of gas fire

(a) Radiant convector gas fires, convector heaters and fire / back boilers, as described in BS 5871: Part 1

These stand in front of a closure plate which is fitted to the fireplace opening of a fireplace recess or suitable fluebox. The appliance covers the full height of the fireplace opening so that air enters only through purpose-designed openings and the flue gases discharge only through the flue spigot.

(b) Inset live fuel effect (ILFE) fires, as described in BS 5871: Part 2

These stand fully or partially within a fireplace recess or suitable fluebox and give the impression of an open fire. The appliance covers the full height of the fireplace opening so that air enters only through purpose-designed openings and the flue gases discharge only through the spigot.

(c) Decorative fuel effect (DFE) fires, as described in BS 5871: Part 3

These are gas-fired imitations which can be substituted for the solid fuel appliances in open fires. Where suitable, they can also be used in flueboxes designed for gas appliances only.

Common designs include beds of artificial coals shaped to fit into a fireplace recess or baskets of artificial logs for use in larger fireplaces or under canopies.

Note: For illustration purposes, this diagram shows gas fires installed at or within a fireplace recess formed by fireplace components within a builder's opening. The actual setting for an appliance depends upon its type and manufacturer’s installation instructions.
Gas fires (other than flueless gas fires)

3.6 These appliances fall into the main categories shown in Diagram 31 and the building provisions for accommodating them safely differ for each type.

3.7 Provided it can be shown to be safe, gas fires may be installed in fireplaces which have flues designed to serve solid fuel appliances. Certain types of gas fire may also be installed in fireplaces which have flues designed specifically for gas appliances. The UK Gas Appliances (Safety) Regulations 1995 require that particular combinations of appliance, flue box (where required) and flue must be selected from those stated in the manufacturer's instructions as having been shown to be safe by a Notified Body.

Flueless gas appliances

3.8 Flueless appliances should meet the requirements, including requirement 3.2. A way of achieving this would be to follow the guidance on ventilation provisions for flueless appliances beginning at Paragraph 3.15.

3.9 A flueless instantaneous water heater should not be installed in a room or space having a volume of less than 5 m³.

Air supply to gas fires and other appliances

3.10 A way of meeting the requirements would be to follow the general guidance given in Section 1, beginning at Paragraph 1.2, in conjunction with the guidance below.

Flued Decorative Fuel Effect (DFE) fires

3.11 Any room or space intended to contain a DFE fire should have permanently open air vents as described in (a) or (b) below, unless the installation is in accordance with Paragraph 3.12:

a. for a DFE fire in a fireplace recess with a throat, the air vent equivalent area should be at least 10,000mm² (100cm²)
b. for a DFE fire in a fireplace with no throat, such as a fire under a canopy, the air vent should be sized in accordance with Section 2 of this Technical Guidance Document, as if the room were intended to contain a solid fuel fire (see Table 1).
### Diagram 32: Free areas of permanently open air vents for gas appliance installations (other than decorative fuel effect fires or flueless appliances)

<table>
<thead>
<tr>
<th>Appliance in a room or space</th>
<th>Open flued</th>
<th>Room sealed</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Open-flued appliance</strong></td>
<td><img src="open_flued.png" alt="Diagram" /></td>
<td><img src="room_sealed.png" alt="Diagram" /></td>
</tr>
<tr>
<td><strong>A</strong></td>
<td>$A = 500\text{mm}^2$ per kW input (net)</td>
<td>No vent needed</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Appliance in an appliance compartment ventilated via an adjoining room or space</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="compartment_ventilated.png" alt="Diagram" /></td>
<td><img src="compartment_ventilated_room_sealed.png" alt="Diagram" /></td>
<td></td>
</tr>
<tr>
<td><strong>A</strong></td>
<td><strong>B</strong></td>
<td><strong>C</strong></td>
</tr>
<tr>
<td>$A = 500\text{mm}^2$ per kW input (net)</td>
<td>$B = 1000\text{mm}^2$ per kW input (net)</td>
<td>$C = 2000\text{mm}^2$ per kW input</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Appliance in an appliance compartment ventilated direct to outside</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="compartment_direct_to_outside.png" alt="Diagram" /></td>
<td><img src="compartment_direct_to_outside_room_sealed.png" alt="Diagram" /></td>
<td></td>
</tr>
<tr>
<td><strong>D</strong></td>
<td><strong>E</strong></td>
<td><strong>F</strong></td>
</tr>
<tr>
<td>$D = 500\text{mm}^2$ per kW input (net)</td>
<td>$E = 1000\text{mm}^2$ per kW input (net)</td>
<td>$H = 500\text{mm}^2$ per kW input (net)</td>
</tr>
</tbody>
</table>

**Notes:**

1. A, D, E, H and I are permanently open vents on the outside. B, C, F and G are permanently open vents between an appliance compartment and a room or a space.
2. Calculations employ the appliance rated net heat input as described in paragraph 0.4.
3. The area given above is the free area of the vent(s) or the equivalent free area for ventilators of more complex design.
4. Divide the area given above in mm² by 100 to find the corresponding area in cm².
5. In older dwellings with an air permeability which is more than 5.0m³/h/m² the first 7kW(net) can be ignored.
Technical Guidance Document 3

Combustion appliances and fuel storage systems

Size of natural draught flues for open-flued appliances

3.17 Where builders wish to provide (or refurbish) flues for gas appliances but do not intend to supply the appliances, a way of showing compliance would be to size flues in accordance with Table 5.

3.18 If an existing flue is to be used it should be checked in accordance with Paragraph 1.36.

3.19 For appliances that are CE marked as compliant with the Gas Appliances (Safety) Regulations, flues should be sized in accordance with the manufacturer’s installation instructions.

3.20 Connecting fluepipes should be the same size in terms of diameter and/or equivalent cross-sectional area as the appliance flue outlet. The chimney flue should have at least the same cross-sectional area as that of the appliance flue outlet.
### Table 5 Size of flues for gas-fired appliances

<table>
<thead>
<tr>
<th>Intended installation</th>
<th>Minimum flue size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Radiant / Convecto gas fire</td>
<td>New flue: Circular: 125mm diameter</td>
</tr>
<tr>
<td></td>
<td>Rectangular: 16,500mm² cross-sectional area with a minimum dimension of 90mm</td>
</tr>
<tr>
<td>Radiant / Convecto gas fire</td>
<td>Existing flue: Circular: 125mm diameter</td>
</tr>
<tr>
<td></td>
<td>Rectangular: 12,000mm² cross-sectional area with a minimum dimension of 63mm</td>
</tr>
<tr>
<td>ILFE fire or DFE fire within a fireplace opening up to 500mm x 550mm</td>
<td>Circular or rectangular: Minimum flue dimension of 175mm (1)</td>
</tr>
<tr>
<td>DFE fire installed in a fireplace with an opening in excess of 500mm x 550mm</td>
<td>Calculate in accordance with paragraph 2.7 in Section 2</td>
</tr>
</tbody>
</table>

**Note:**
1. Some ILFE and DFE appliances require a circular flue of at least 125mm diameter.

---

### Height of natural draught flues for open-flued appliances

**3.21 Flues** should be high enough to ensure sufficient draught to safely clear the products of combustion. The height necessary for this will depend upon the type of appliance, the building height, the type of flue and the number of bends in it, and a careful assessment of local wind patterns. For appliances that are CE marked as compliant with the UK Gas Appliances (Safety) Regulations, compliance with the manufacturer’s *installation instructions* will meet the requirements.

**3.22** Where an older appliance that is not CE marked is to be installed, a way of showing compliance if it has manufacturer’s *installation instructions* would be:

a. for decorative fuel effect fires, to follow the guidance in BS 5871-3:2001 2005; or  
b. for appliances other than decorative fuel effect fires, to follow the calculation procedures in BS 5440-1:2008.

---

### Outlets from flues

**3.23** Outlets from *flues* should be so situated externally as to allow the dispersal of products of combustion and, if a *balanced flue*, the intake of air. A way of meeting this requirement would be to locate *flue outlets* as shown in Diagram 34 and Diagram 35.

**Note:** The plume of wet flue products from condensing boilers, positioned in accordance with the safety distances set out in Diagram 34, can sometimes be considered a nuisance for neighbouring properties. Whilst this nuisance is not considered to be within the scope of building bye-laws, such installations could be considered as a ‘Statutory Nuisance’. To avoid this, installers may wish to adopt the guidance in Chapter 6 of the *Guide to Condensing Boiler Installation Assessment Procedure for Dwellings*. Care may also need to be taken to locate *flue outlets away* from parts of the building that may be damaged by frequent wetting.
ADDITIONAL PROVISIONS FOR GAS BURNING APPLIANCES WITH A RATED INPUT UP TO 70kW (net)

Diagram 34  Location of outlets from flues serving gas appliances

See adjacent Table to Diagram 34 for key to distances
## Table to Diagram 34  Location of outlets from flues serving gas appliances

<table>
<thead>
<tr>
<th>Location</th>
<th>Natural draught</th>
<th>Balanced flue</th>
<th>Fanned draught</th>
<th>Open flue</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>A</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Below an opening (1)</td>
<td>Appliance rated heat input (net)</td>
<td>300</td>
<td>(3)</td>
<td>300</td>
</tr>
<tr>
<td>0–7kW</td>
<td>300</td>
<td>600</td>
<td></td>
<td></td>
</tr>
<tr>
<td>&gt;7–14kW</td>
<td>600</td>
<td>1500</td>
<td>2000</td>
<td></td>
</tr>
<tr>
<td>&gt;14–32kW</td>
<td>600</td>
<td>1500</td>
<td>2000</td>
<td></td>
</tr>
<tr>
<td>&gt;32kW</td>
<td>600</td>
<td>1500</td>
<td>2000</td>
<td></td>
</tr>
</tbody>
</table>

| **B**    |                |               |                |           |
| Above an opening (1) | 0–32kW | 300 | (3) | 300 |
| >32kW | 300 | 600 |

| **C**    |                |               |                |           |
| Horizontally to an opening (1) | 0–7kW | 300 | (3) | 300 |
| >7–14kW | 400 | 600 |
| >14kW | 400 | 600 |

| **D**    |                |               |                |           |
| Below gutters, soil pipes or drainpipes | 300 | 75 | (3) | 75 |

| **E**    |                |               |                |           |
| Below eaves | 300 | 200 | (3) | 200 |

| **F**    |                |               |                |           |
| Below balcony or car port roof | 300 | 200 | (3) | 200 |

| **G**    |                |               |                |           |
| From a vertical drainpipe or soil pipe | 300 | 150 | (4) | 150 |

| **H**    |                |               |                |           |
| From an internal or external corner or to a boundary alongside the terminal (2) | 600 | 300 | (3) | 200 |

| **I**    |                |               |                |           |
| Above ground, roof or balcony level | 300 | 300 | (3) | 300 |

| **J**    |                |               |                |           |
| From a surface or a boundary facing the terminal (2) | 600 | 600 | (3) | 600 |

| **K**    |                |               |                |           |
| From a terminal facing the terminal | 600 | 1200 | (3) | 1200 |

| **L**    |                |               |                |           |
| From an opening in the car port into the building | 1200 | 1200 | (3) | 1200 |

| **M**    |                |               |                |           |
| Vertically from a terminal on the same wall | 1200 | 1500 | (3) | 1500 |

| **N**    |                |               |                |           |
| Horizontally from a terminal on the same wall | 300 | 300 | (3) | 300 |

| **P**    |                |               |                |           |
| From a structure on the roof | N/A | N/A | 1500mm if a ridge terminal. For any other terminal, as given in BS 5440-1:2008 | N/A |

| **Q**    |                |               |                |           |
| Above the highest point of intersection with the roof | N/A | Site in accordance with manufacturer’s instructions | Site in accordance with BS 5440-1:2008 | 150 |

**Notes:**

1. An opening here means an openable element, such as an openable window, or a fixed opening such as an air vent. However, in addition, the outlet should not be nearer than 150mm (fanned draught) or 300mm (natural draught) to an opening into the building fabric formed for the purpose of accommodating a built-in element, such as a window frame.

2. Boundary as defined in paragraph 0.4 (4). Smaller separations to the boundary may be acceptable for appliances that have been shown to operate safely with such separations from surfaces adjacent to or opposite the flue outlet.

3. Should not be used.

4. This dimension may be reduced to 75mm for appliances of up to 5kW input (net).

N/A means not applicable.
3.24 **Flue outlets** should be protected where flues are at significant risk of blockage. Guidance on meeting this requirement is given below.

3.25 Flues serving natural draught open-flued appliances should be fitted with outlet terminals if the flue diameter is no greater than 170mm. Suitable terminals include those appropriately designated in accordance with BS EN 1856-1:2003, and conforming to BS EN 13502:2002. The risk of blockage of flues of more than 170mm diameter should be assessed in the light of local conditions. In areas where nests of squirrels or jackdaws are likely, the fitting of a protective cage designed for solid fuel use and having a mesh size no larger than 25mm (but no smaller than 6mm) may be an acceptable provision if the total free area of its outlet openings is at least twice the cross-sectional area of the flue.

3.26 A **flue outlet** should be protected with a guard if persons could come into contact with it or if it could be damaged. If a flue outlet is in a vulnerable position, such as where the flue discharges within reach from the ground, or a balcony, veranda or a window, it should be designed to prevent the entry of any matter that could obstruct the flow of flue gases.

**Provision of flues**

3.27 Satisfactory provision of chimney and fluepipe components for gas appliances may be achieved by:

- following the guidance on the selection of components and the manner of their installation as given in Paragraphs 3.28 to 3.35 and the references to Section 1; or (if the intended appliance is new and of known type):

- or (if the intended appliance is new and of known type):

  b. i) using factory-made components that achieve a performance at least equal to that corresponding to the designation given in Table 6 for the intended appliance type when tested to an appropriate European chimney standard (BS EN); and

  ii) installing these components in accordance with the guidance in Paragraphs 3.28 to 3.35 and Section 1, as relevant, and in accordance with the appliance manufacturer’s and component manufacturer’s installation instructions.

**Table 6 Minimum performance designations for chimney and fluepipe components for use with new gas appliances**

<table>
<thead>
<tr>
<th>Appliance type</th>
<th>Minimum designation (see notes)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiler: open-flued</td>
<td>Natural draught Condensing T250 N2 D 1 O T250 P2 D 1 O T140 P2 W 1 O</td>
</tr>
<tr>
<td></td>
<td>Fanned draught T250 N2 D 2 O T250 P2 D 2 O</td>
</tr>
<tr>
<td></td>
<td>Condensing T250 N2 D 2 O T250 P2 D 2 O</td>
</tr>
<tr>
<td>Boiler: room-sealed</td>
<td>Natural draught Condensing T250 N2 D 1 O T250 P2 D 1 O T140 P2 W 1 O</td>
</tr>
<tr>
<td></td>
<td>Fanned draught T250 N2 D 2 O T250 P2 D 2 O</td>
</tr>
<tr>
<td></td>
<td>Condensing T250 N2 D 2 O T250 P2 D 2 O</td>
</tr>
<tr>
<td>Gas fire – radiant/convector, ILFE or DFE</td>
<td>T250 N2 D 1 O</td>
</tr>
<tr>
<td>Air heater</td>
<td>Natural draught Fanned draught SE – duct T250 N2 D 1 O T250 P2 D 1 O T250 N2 D 1 O T250 P2 D 1 O</td>
</tr>
</tbody>
</table>

**Notes:**

1. The designation of chimney products is described in Appendix G. The BS EN for the product will specify its full designation and marking requirements.
2. These are default designations. Where the appliance manufacturer’s installation instructions specify a higher designation, this should be complied with.

Technical Guidance Document 3 Combustion appliances and fuel storage systems 47
Connecting fluepipe components

3.28 Satisfactory components for connecting fluepipes include:

a. any of the options in Paragraph 1.32; or
b. sheet metal fluepipes as described in BS EN 1856-2:2004; or
c. fibre cement pipes as described in BS EN 1857-2003+A1:2008; or
d. any other material or component that has been certified as suitable for this purpose.

Masonry chimneys

3.29 Masonry chimneys should be built in accordance with Paragraphs 1.27 and 1.28 in Section 1.

Flueblock chimneys

3.30 Chimneys can be constructed from factory-made flueblock systems primarily designed for solid fuel, as described in Paragraphs 1.29 and 1.30 in Section 1. They can also be constructed from factory-made flueblock systems comprising straight blocks, recess units, lintel blocks, offset blocks, transfer blocks and jointing materials complying with:

a. BS EN 1856-2:2003 for clay/ceramic flueblocks designated to BS EN 1856-1:2003
b. BS EN 1856-1:2003 and BS EN 1856-2:2004

3.31 Flueblock chimneys should be installed with sealed joints in accordance with the flueblock manufacturer's installation instructions. Where bends or offsets are required, these should be formed using matching factory-made components. Flueblocks which are not intended to be bonded into surrounding masonry should be supported and restrained in accordance with the manufacturer's installation instructions.

Factory-made metal chimneys

3.32 Chimneys for gas appliances may be constructed using systems described in Paragraphs 1.42 to 1.46 in Section 1. Factory-made metal chimneys should be guarded if they could be at risk of damage or the burn hazard they present to people is not immediately apparent.

Location and shielding of flues

3.33 Combustible materials in the building fabric should be protected from the heat dissipation from flues so that they are not at risk of catching fire. A way of meeting the requirement would be to follow the guidance in Table 6.

3.34 Where a fluepipe or chimney penetrates a fire compartment wall or floor, it must not breach the fire separation requirements of Part 2. See Technical Guidance Document for Part 2 for more guidance.

### Table 7 Protecting buildings from hot flues

<table>
<thead>
<tr>
<th>Flue within</th>
<th>Protection measures</th>
</tr>
</thead>
<tbody>
<tr>
<td>Connecting fluepipe</td>
<td>Flues should be at least 25mm from any combustible material (measured from the outer surface of the flue wall, or the outer surface of the inner wall in the case of multi-walled products). Where passing through a combustible wall, floor or roof (other than a compartment wall, floor or roof) this separation can be achieved by a non-combustible sleeve enclosing the fluepipe or chimney with a 25mm air-space to the relevant flue wall. (The airspace could be wholly or partially filled with non-combustible insulating material).</td>
</tr>
<tr>
<td>Factory-made chimney appropriately designated to BS EN 1856-1:2003</td>
<td>Install in accordance with Paragraph 1.45 of this Approved Document with minimum separation distances according to flue designation.</td>
</tr>
<tr>
<td>Factory-made chimney appropriately designated to BS EN 1856-1:2003 and BS EN 1856-2:2004</td>
<td>Masonry chimney Provide at least 25mm of masonry between flues and any combustible material.</td>
</tr>
<tr>
<td>Flueblock chimney</td>
<td>Provide flueblock walls at least 25mm thick.</td>
</tr>
</tbody>
</table>

3.35 Connecting fluepipes and factory-made chimneys should also be guarded if they could be at risk of damage or if they present a burn hazard to people that is not immediately apparent.

Relining of flues in chimneys

3.36 Lining or relining flues may be building work and, in any case, such work should be carried out so that the objectives of requirements 3.2 to 3.4 are met (see Paragraphs 1.34 and 1.35). Existing flues being re-used should be checked as described in Paragraph 1.36. For flue liners serving gas appliances, ways of meeting the requirements include the use of:

a. liners as described in Paragraph 1.27;
b. liners as described in Paragraph 2.20;
c. flexible stainless steel liners appropriately designated to BS EN 1856-1:2003 (refer to Table 6);
d. other systems suitable for the purpose.

3.37 Flexible metal flue liners should be installed in one complete length without joints within the chimney. Other than for sealing at the top and the bottom, the space between the chimney and the liner should be left empty unless this is contrary to the manufacturer’s instructions. Double-skin flexible flue liners should be installed in accordance with the manufacturer’s installation instructions. BS 715 liners should be installed in accordance with BS 5440-1:2008.
Debris collection space for chimneys

3.38 A debris collection space should be provided at the base of a flue unless it is lined, or constructed of flue blocks, or is a factory-made metal chimney with a flue box. This can be achieved by providing a space having a volume of not less than 12 litres and a depth of at least 250mm below the point where flue gases discharge into the chimney. The space should be readily accessible for clearance of debris, for example by removal of the appliance. For gas fires of the type illustrated in Diagram 31 (a) and (b), there should be at least 50mm clearance between the end of the appliance flue outlet and any surface.

Bases for back boilers

3.39 Provisions for back boilers should adequately protect the fabric of the building from heat. A way of meeting the requirement would be to stand back boilers on hearths intended for solid fuel appliances. Alternatively, unless otherwise stated in the appliance manufacturer’s instructions, a way of meeting the requirements would be to stand back boilers on bases complying with Diagram 36.
### Hearths

**3.40** Appliances should be placed on hearths unless:

a. they are to be installed so that every part of any flame or incandescent material will be at least 225mm above the floor; or

b. the manufacturer’s instructions state that a hearth is not required.

**3.41** Where hearths are required, guidance on their minimum plan dimensions is given in Diagrams 37 and 38. Hearths should comprise at least a (top) layer of non-combustible, non-friable material not less than 12mm thick. The edges of hearths should be marked to provide a warning to the building occupants and to discourage combustible floor finishes such as carpet from being laid too close to the appliance. A way of achieving this would be to provide a change in level.

### Shielding of appliances

**3.42** Gas-fired appliances should be located where accidental contact is unlikely and surrounded by a non-combustible surface which provides adequate separation from combustible materials. For appliances that are CE marked as compliant with the UK Gas Appliances (Safety) Regulations, a way of meeting the requirement would be to adopt the manufacturer’s instructions. An alternative approach would be to protect combustible fabric with:

a. a shield of non-combustible material, such as insulating board, with a fire-resistant surface; or

b. an air space of at least 75mm (see Diagram 39).
**Diagram 38**  
**Hearths for other appliances: plan dimension of non-combustible surfaces**

- **Plan**
  - Hearth surface free of combustible material
  - At least 225mm beyond front
  - Perimeter should be clearly marked

- **At least 150mm or to a suitably heat-resistant wall**

**Diagram 39**  
**Shielding of appliances**

- **Air space at least 75mm**
- **Shield at least 25mm**

**Combustible material**

- **(a) Without shield**
- **(b) With shield**

**Alternative approach**

The requirements may also be met by adopting the relevant recommendations in the publications listed below to achieve an equivalent level of performance to that obtained by following the guidance in this Technical Guidance Document:

- **BS 5440 Installation and maintenance of flues and ventilation for gas appliances of rated input not exceeding 70kW net (1st, 2nd and 3rd family gases), Part 1:2008 Specification for installation and maintenance of flues; Part 2:2009 Specification for installation and maintenance of ventilation for gas appliances.**

- **BS 5546:2000 Specification for installation of hot water supplies for domestic purposes, using gas-fired appliances of rated input not exceeding 70kW.**

- **BS 5864:2004 Specification for installation in domestic premises of gas-fired ducted-air heaters of rated input not exceeding 60kW.**


- **BS 6172:2004 Specification for installation of domestic gas cooking appliances (1st, 2nd and 3rd family gases).**

- **BS 6173:2001 Specification for installation of gas-fired catering appliances for use in all types of catering establishments (2nd and 3rd family gases).**

- **BS 6798:2009 Specification for installation of gas-fired boilers of rated input not exceeding 70kW net.**
Section 4: Additional provisions for oil burning appliances with a rated output up to 45kW

Scope

4.1 This guidance is relevant to combustion installations designed to burn oils meeting the specifications for Class C2 (Kerosene) and Class D (Gas oil) given in BS 2869:2006 or equivalent, liquid biofuel conforming to EN 14213:2003 and blends of mineral oil and liquid biofuel.

Appliances fitted in bathrooms and shower rooms

4.2 Open-flued oil-fired appliances should not be installed in rooms such as bathrooms and bedrooms where there is an increased risk of carbon monoxide poisoning. Where locating combustion appliances in such rooms cannot be avoided, a way of meeting the requirements would be to provide room-sealed appliances.

Air supply to appliances

4.3 A way of meeting the requirements would be to adopt the general guidance given in Section 1, starting at Paragraph 1.2, and to provide permanently open air vents as shown in Diagram 40 in rooms or spaces containing appliances. An example calculation illustrating the use of this guidance is given in Appendix D. Where manufacturers' installation instructions require greater areas of permanently open air vents than those shown in Diagram 40, the manufacturers' advice should be followed.

Size of flues (other than balanced flues and flues designed to discharge through or adjacent to walls)

4.4 Flues should be sized to suit the intended appliance such that they ensure adequate discharge velocity to prevent flow reversal problems but do not impose excessive flow resistances. A way of meeting the requirements would be to use:

a. connecting fluepipes of the same size as the appliance flue outlet; and

b. flues in chimneys of the same cross-sectional area as the appliance flue outlet.

When constructing masonry or flueblock chimneys, a way of doing this would be to:

i. make the flue the same size as the appliance flue outlet; or

ii. make the flue larger and of a size that would allow the later insertion of a suitable flexible flue liner matching the appliance to be installed.

4.5 Larger flues may need to be provided where appliance manufacturers' installation instructions demand this.

Outlets from flues and flue heights

4.6 The outlet from a flue should be so situated externally as to ensure: the correct operation of a natural draught flue; the intake of air if a balanced flue; and dispersal of the products of combustion.

4.7 A way of meeting the requirement could be to follow the guidance in Diagram 41. The separations given in the Table to Diagram 41 are minimum values that may have to be increased where there is a risk that local factors such as wind patterns could disrupt the operation of the flue or where a natural draught flue would not be tall enough to clear the products of combustion of an open-flued appliance. For flues in proximity to roof windows the minimum separation distances identified in Diagram 35 should be applied.

Note: The plume of wet flue products from condensing boilers, positioned in accordance with the safety distances set out in Diagram 41, can sometimes be considered a nuisance for neighbouring properties. Whilst this nuisance is not considered to be within the scope of building bye-laws, such installations could be considered as a ‘Statutory Nuisance’. To avoid this installers may wish to adopt the guidance in Chapter 6 of the Guide to Condensing Boiler Installation Assessment Procedure for Dwellings.

Care may also need to be taken to locate flue outlets away from parts of the building that may be damaged by frequent wetting.

4.8 Flue outlets should be protected with terminal guards if persons could come into contact with them or if they could be damaged. If a flue outlet is in a vulnerable position, such as where the flue discharges at a point within reach of the ground, balcony, veranda or a window, it should be designed to prevent the entry of any matter that could obstruct the flow.
### Diagram 40  Free areas of permanently open air vents for oil-fired appliance installations

<table>
<thead>
<tr>
<th>Appliance in a room or space</th>
<th>Open flued</th>
<th>Room sealed</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td><img src="image" alt="Open flued appliance" /></td>
<td><img src="image" alt="Room-sealed appliance" /></td>
</tr>
<tr>
<td>A = 550mm² per kW output (see Note 3 and 5)</td>
<td>No vent needed</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Appliance in an appliance compartment ventilated via an adjoining room or space</th>
<th>Open flued</th>
<th>Room sealed</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td><img src="image" alt="Open flued appliance" /></td>
<td><img src="image" alt="Room-sealed appliance" /></td>
</tr>
<tr>
<td>A = 550mm² per kW output (see Note 3 and 5)</td>
<td>F = 1100mm² per kW output</td>
<td></td>
</tr>
<tr>
<td>B = 1100mm² per kW output</td>
<td>G = F</td>
<td></td>
</tr>
<tr>
<td>C = 1650mm² per kW output</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Appliance in an appliance compartment ventilated direct to outside</th>
<th>Open flued</th>
<th>Room sealed</th>
</tr>
</thead>
<tbody>
<tr>
<td>D</td>
<td><img src="image" alt="Open flued appliance" /></td>
<td><img src="image" alt="Room-sealed appliance" /></td>
</tr>
<tr>
<td>D = 550mm² per kW output</td>
<td>H = 550mm² per kW output</td>
<td></td>
</tr>
<tr>
<td>E = 1100mm² per kW output</td>
<td>I = H</td>
<td></td>
</tr>
</tbody>
</table>

### Notes:
1. A, D, E, H and I are permanently open vents to the outside. B, C, F and G are permanently open vents between an appliance compartment and a room or space.
2. The area given above is the free area of the vent(s) or the equivalent free area for ventilators of more complex design.
3. Vent A should be increased by a further 550mm² per kW output if the appliance is fitted with a draught break.
4. Divide the area given above in mm² by 100 to find the corresponding area in cm².
5. In older dwellings with an air permeability which is more than 5.0m³/hr/m² the first 5kW(net) can be ignored.
Table to Diagram 41  Location of outlets from flues serving oil-fired appliances

<table>
<thead>
<tr>
<th>Location of outlet (1)</th>
<th>Appliance with pressure jet burner</th>
<th>Appliance with vaporising burner</th>
</tr>
</thead>
<tbody>
<tr>
<td>A Below an opening (2, 3)</td>
<td>600</td>
<td>Should not be used</td>
</tr>
<tr>
<td>B Horizontally to an opening (2, 3)</td>
<td>600</td>
<td>Should not be used</td>
</tr>
<tr>
<td>C Below a plastic/painted gutter, drainage pipe or eaves if combustible material protected (4)</td>
<td>75</td>
<td>Should not be used</td>
</tr>
<tr>
<td>D Below a balcony or a plastic/painted gutter, drainage pipe or eaves without protection to combustible material</td>
<td>600</td>
<td>Should not be used</td>
</tr>
<tr>
<td>E From vertical sanitary pipework</td>
<td>300</td>
<td>Should not be used</td>
</tr>
<tr>
<td>F From an external or internal corner or from a surface or boundary alongside the terminal</td>
<td>300</td>
<td>Should not be used</td>
</tr>
<tr>
<td>G Above ground or balcony level</td>
<td>300</td>
<td>Should not be used</td>
</tr>
<tr>
<td>H From a surface or boundary facing the terminal</td>
<td>600</td>
<td>Should not be used</td>
</tr>
<tr>
<td>J From a terminal facing the terminal</td>
<td>1200</td>
<td>Should not be used</td>
</tr>
<tr>
<td>K Vertically from a terminal on the same wall</td>
<td>1500</td>
<td>Should not be used</td>
</tr>
<tr>
<td>L Horizontally from a terminal on the same wall</td>
<td>750</td>
<td>Should not be used</td>
</tr>
<tr>
<td>M Above the highest point of an intersection with the roof</td>
<td>600 (6)</td>
<td>1000 (5)</td>
</tr>
<tr>
<td>N From a vertical structure to the side of the terminal</td>
<td>750 (6)</td>
<td>2300</td>
</tr>
<tr>
<td>O Above a vertical structure which is less than 750mm (pressure jet burner) or 2300mm (vaporising burner) horizontally from the side of the terminal</td>
<td>600 (6)</td>
<td>1000 (5)</td>
</tr>
<tr>
<td>P From a ridge terminal to a vertical structure on the roof</td>
<td>1500</td>
<td>Should not be used</td>
</tr>
</tbody>
</table>

Notes:
1. Terminals should only be positioned on walls where appliances have been approved for such configurations when tested in accordance with BS EN 303-1:1999 or OFTEC standards OFS A100 or OFS A101.
2. An opening means an openable element, such as an openable window, or a permanent opening such as a permanently open air vent.
3. Notwithstanding the dimensions above, a terminal should be at least 300mm from combustible material, e.g. a window frame.
4. A way of providing protection of combustible material would be to fit a heat shield at least 750mm wide.
5. Where a terminal is used with a vaporising burner, the terminal should be at least 2300mm horizontally from the roof.
6. Outlets for vertical balanced flues in locations M, N and O should be in accordance with manufacturer's instructions.
Flues for oil-fired appliances: flue gas temperature

4.9 Satisfactory provision of chimneys and fluepipes depends upon the flue gas temperature to be expected in normal service and separate guidance is given in this Technical Guidance Document according to whether the proposed installation will have a flue gas temperature more than or less than 250°C as measured by a suitable method such as those in OFTEC Standards A100 or A101. Suitable chimney systems may then be selected based on their performance designation having been tested in accordance with the relevant European standard.

4.10 Flue gas temperatures depend upon appliance types and the age of their design. Modern boilers bearing the CE mark, indicating compliance with the Boiler (Efficiency) Regulations (1993), normally have flue gas temperatures not exceeding 250°C. Condensing oil-fired appliances will normally produce flue gas temperatures well below 100°C. Information for individual appliances should be sought from the manufacturer’s installation instructions, from the manufacturers themselves or from OFTEC. Where this is not available, flues should be constructed for an assumed flue gas temperature greater than 250°C.

Provisions for flue gas temperatures in excess of 250°C

4.11 A way of making satisfactory provision for oil appliances in these cases would be to follow the guidance given in Sections 1 and 2 for connecting fluepipes and masonry or flueblock chimneys or to provide a factory-made metal chimney in accordance with Paragraphs 1.42 to 1.46 in Section 1 (but not Paragraph 1.42(b)). However, other products may be acceptable if they have been certified for this purpose.

Provisions for flue gas temperatures not exceeding 250°C

4.12 Satisfactory provision of chimneys and fluepipes for oil appliances in these cases may be achieved by:

a. following the guidance on the selection of components and the manner of their installation as given in Paragraphs 4.13 to 4.20 and the references to Section 1 or (if the intended appliance is new and of known type);

b. i) using factory-made components that achieve a performance at least equal to that corresponding to the designation given in Table 8 (for the intended appliance type) when tested to an appropriate European chimney standard (BS EN); and ii) installing these components in accordance with the guidance in Paragraphs 4.13 to 4.20 and Section 1, as relevant, and in accordance with the appliance manufacturer’s and component manufacturer’s installation instructions.

Connecting fluepipe components

4.13 Connecting fluepipes can be constructed using the following components:

a. any of the options listed in Paragraph 1.32; or

b. sheet metal fluepipes as described in BS EN 1856-2:2004; or

c. fibre cement pipes as described in BS EN 1857:2003+A1:2008; or

d. any other component that has been certified as suitable for this purpose.
Masonry chimneys

4.14 Masonry chimneys can be built in accordance with Paragraphs 1.27 and 1.28 in Section 1.

Flueblock chimneys

4.15 Chimneys can be constructed from factory-made flueblock systems primarily designed for solid fuel, as described in Paragraphs 1.29 and 1.30 in Section 1. They can also be constructed from factory-made flueblock systems comprising straight blocks, recess units, lintel blocks, offset blocks, transfer blocks and jointing materials complying with:

a. BS EN 1858:2003 for concrete flueblocks; or
b. BS EN 1806:2006 for clay/ceramic flueblocks, with a performance at least equal to the designation given in Table 8 for the intended appliance type.

4.16 Flueblock chimneys should be installed with sealed joints in accordance with the flueblock manufacturer's installation instructions. Where bends or offsets are required, these should be formed using matching factory-made components. Flueblocks which are not intended to be bonded into surrounding masonry should be supported and restrained in accordance with the manufacturer's installation instructions.

Factory-made metal chimneys

4.17 Chimneys for oil-fired appliances can be constructed using the systems described in Paragraphs 1.42 to 1.46 in Section 1.

Location and shielding of flues

4.18 A way of protecting the building fabric from the heat dissipation from flues, where flue gas temperatures are not expected to exceed 250°C, would be to follow the guidance in Table 9.

4.19 Where a fluepipe or chimney penetrates a fire compartment wall or floor, it must not breach the fire separation requirements of Part 2. See the Approved Technical Guidance for Part 2 for more guidance.

4.20 Fluepipes and factory-made chimneys should also be guarded if they could be at risk of damage or if they present a hazard to people that is not immediately apparent such as when they traverse intermediate floors out of sight of the appliance.

Table 9 Protecting buildings from hot flues for flue gas temperatures not more than 250°C

<table>
<thead>
<tr>
<th>Flue within:</th>
<th>Protection measures</th>
</tr>
</thead>
<tbody>
<tr>
<td>Connecting fluepipe</td>
<td>Flues should be at least 25mm from any combustible material (measured from the outer surface of the flue wall, or the outer surface of the inner wall in the case of multi-walled products). Where passing through a combustible wall, floor or roof (other than a compartment wall floor or roof) this separation can be achieved by a non-combustible sleeve enclosing the fluepipe or chimney with a 25mm air-space to the relevant flue wall. (The air-space could be wholly or partially filled with non-combustible insulating material.)</td>
</tr>
<tr>
<td>Factory-made chimney designated in accordance with BS EN 1856-1:2003</td>
<td>Install in accordance with Paragraph 1.45 of this Approved Document with minimum separation distances according to flue designation.</td>
</tr>
<tr>
<td>Factory-made chimney designated in accordance with BS EN 1856-1:2003 and BS EN 1856-2:2004</td>
<td>Provide at least 25mm of masonry between flues and any combustible material.</td>
</tr>
<tr>
<td>Masonry chimney</td>
<td>Provide flueblock walls at least 25mm thick.</td>
</tr>
</tbody>
</table>
| Flueblock chimney                                 | a) flues passing through combustible walls should be surrounded by insulating material at least 50mm thick.  
b) provide a clearance of at least 50mm from the edge of the flue outlet to any combustible wall cladding. |
| Flue assemblies for room-sealed appliances        |                                                                                      |

Relining of flues in chimneys

4.21 Lining or relining flues is building work and, in any case, such work should be carried out so that the objectives of requirements 3.2 to 3.4 are met (see Paragraphs 1.34 and 1.35). For flue liners serving oil appliances, ways of meeting the requirements include the use of:

a. linings suitable for use if the flue gas temperature can be expected to exceed 250°C such as:
   i. liners as described in Paragraph 1.27;
   ii. liners as described in Paragraph 2.20;
   iii. flexible stainless steel liners designated in accordance with BS EN 1858:2008;
   iv. other systems which have been certified as suitable for this purpose.
b. linings suitable for use if the flue gas temperature is unlikely to exceed 250°C such as:
   i. any of the linings described in (a) above;
   ii. other systems which have been certified as suitable for this purpose;
   iii. (if the appliance is new and of known type) flue lining systems that have a performance at least equal to that corresponding to the designation given in Table 8 for the intended appliance type.

4.22 Flexible metal flue liners should be installed in one complete length without joints within the chimney. Other than for sealing at the top and the bottom, the space between the chimney and the liner should be left empty unless this is contrary to the manufacturer's instructions. Double-skin flexible flue liners should be installed in accordance with the manufacturer's installation instructions. Liners should be installed in accordance with BS EN 15827-1:2007.

Flues for appliances burning Class D oil

4.23 Flues which may be expected to serve appliances burning Class D oil should be made of materials which are resistant to acids of sulphur, i.e. minimum flue designation 'D2' for non-condensing appliances or 'W2' for condensing appliances, according to the designation system in BS EN 1443:2003 and related flue standards.

Hearths for oil-fired appliances

4.24 Hearths are needed to prevent the building catching fire and, whilst it is not a health and safety provision, it is customary to top them with a tray for collecting spilled fuel.

4.25 If the operation of an appliance is unlikely to cause the temperature of the floor below it to exceed 100°C, as shown using an appropriate test procedure such as those in OFTEC Standards A 100 and A 101, special measures may be unnecessary beyond the provision of a rigid, imperforate, and non-absorbent sheet of non-combustible material such as a steel tray. This may be provided as an integral part of the appliance.

4.26 If the appliance could cause the temperature of the floor below it to exceed 100°C, a more substantial hearth is required. A way of meeting the requirement would be to provide a hearth of solid non-combustible material at least 125mm thick (which may include the thickness of any non-combustible floor) with plan dimensions not less than those shown in Diagram 24 in Section 2. It should have no combustible material below it unless there is an air-space of at least 50mm between the material and the underside of the hearth, or there is a distance of at least 250mm between the material and the top of the hearth (see Diagram 25 in Section 2).

4.27 To provide a region around the appliance which is free of any combustible material, the appliance should not be placed closer to the edges of the hearth nor closer to any combustible material which is laid over the hearth than the distances shown in Diagram 42. The perimeter of this safe region should be marked to provide a warning to the building occupants and to discourage combustible floor finishes such as carpet from being laid too close to the appliance. A way of achieving this would be to provide a change in level.

Shielding of oil-fired appliances

4.28 Combustible materials adjacent to oil-fired appliances may need protection from the effects of heat. Special measures may be unnecessary if the materials will not be subjected to temperatures in excess of 100°C, but otherwise a way of meeting the requirement would be to protect combustible fabric with:
   a. a shield of non-combustible material, such as insulating board with fire-resistant surface; or
   b. an air-space of at least 75mm (see Diagram 39 in Section 3).

4.29 Appliances having surface temperatures during normal operation of no more than 100°C would not normally require shielding.

Alternative approach

The requirements may also be met by adopting the relevant recommendations in the publication listed below to achieve an equivalent level of performance to that obtained by following the guidance in this Technical Guidance Document: BS 5410-1:1997 Code of practice for oil firing. Installations up to 45kW output capacity for space heating and hot water supply purposes.
ADDITIONAL PROVISIONS FOR OIL BURNING APPLIANCES WITH A RATED OUTPUT UP TO 45kW

Diagram 42  Location of an oil-fired appliance in relation to its hearth. Minimum dimensions of the heat-resistant material in the hearth and the clear zone of non-combustible surface

At least 150mm or to a suitably heat-resistant wall

At least: 150mm; or 225mm for an appliance which provides space heating by means of visible flames or radiating elements

Plan
Section 5: Provisions for liquid fuel storage and supply

Performance

5.1 In the Minister's view requirements 3.5 and 3.6 will be met if:

a) oil and LPG fuel storage installations including the pipework connecting them to the combustion appliances in the buildings they serve are located and constructed so that they are reasonably protected from fires which may occur in buildings or beyond boundaries;

b) oil storage tanks, their ancillary equipment and the pipework connecting them to combustion appliances in buildings:
   i) are reasonably resistant to physical damage and corrosion and are designed and installed so as to minimise the risk of oil escaping during the filling or maintenance of the tank; and
   ii) incorporate secondary containment; and
   iii) are labelled with information on how to respond to a leak.

Heating oil storage installations

5.2 Guidance is given in this Technical Guidance Document on ways of meeting requirements 3.5 and 3.6 when proposing to construct oil storage systems with above-ground or semi buried tanks of 3500 litres capacity or less, used exclusively for heating oil. Heating oils comprise Class C2 oil (kerosene) or Class D oil (gas oil) as specified in BS 2869:1998 and mixtures of these oils and liquid biofuel. A way of meeting requirements 3.5 and 3.6 for such installations would be to follow the relevant recommendations in BS 5410-1:1997, whilst also adopting the guidance in paragraphs 5.3 to 5.19 below.

Protective measures against fire

5.3 A way of achieving compliance with requirement 3.5 would be to adopt the guidance given in Table 5.1 which also offers advice on reducing the risk of fuel storage system fires igniting buildings and to make provision against the installation becoming overgrown. This can be achieved with a hard surface beneath the tank such as concrete, or paving slabs at least 42mm thick, extending out at least 300mm beyond the perimeter of the tank (or its external skin if it is of the integrally bunded type).

5.4 Fire walls should be built to be stable so as not to pose a danger to people around them. A way of achieving this when constructing masonry walls would be to follow the guidance on wall thickness in relation to height given in Your garden walls better to be safe than sorry (see Page 68).

Table 5.1 Fire protection for oil storage tanks

<table>
<thead>
<tr>
<th>Location of tank</th>
<th>Protection usually satisfactory</th>
</tr>
</thead>
<tbody>
<tr>
<td>Within a building</td>
<td>Locate tanks in a place of special fire hazard in accordance with the recommendations given in the technical guidance published in support of Part 2 of the second schedule to the building bye-laws. Enclosure to be vented directly to external air. Size of vent to be sufficient to prevent stagnation of the air within the enclosure.</td>
</tr>
</tbody>
</table>
| Less than 1800mm from any part of a building | a) Make building walls imperforate (1) within 1800mm of tanks with at least 30 minutes fire resistance (2) to internal fire and construct eaves within 1800mm of tanks and extending 300mm beyond each side of tanks with at least 30 minutes fire resistance to external fire and with non-combustible cladding; or  
   b) Provide a fire wall (3) between the tank and any part of the building within 1800mm of the tank and construct eaves as in (a) above. The fire wall should extend at least 300mm higher and wider than the affected parts of the tank. |
| Less than 760mm from a boundary             | Provide a fire wall between the tank and the boundary or a boundary wall having at least 30 minutes fire resistance to fire on either side. The fire wall or the boundary wall should extend at least 300mm higher and wider than the top and sides of the tank. |
| At least 1800mm from the building and at least 760mm from a boundary | No further provisions necessary. |

Notes:
1. Excluding small openings such as air bricks etc.
2. Fire resistance in terms of insulation, integrity and stability.
3. Fire walls are imperforate non-combustible walls or screens, such as masonry walls or steel screens.
Oil supply pipe systems: means of automatic isolation

5.5 A way of meeting the requirement would be to install fuel pipework which is resistant to the effects of fire and to fit a proprietary fire valve system in accordance with the relevant recommendations in BS 5410-1:1997, Sections 8.2 and 8.3.

Secondary containment for oil tanks

5.6 A way of meeting the requirement to provide secondary containment would be to:
   a) provide an integrally bunded prefabricated tank; or
   b) construct a bund from masonry or concrete in accordance with the general guidance in Above Ground Oil Storage Tanks: PPG2 and the specific advice in Masonry Bunds for Oil Storage Tanks or Concrete Bunds for Oil Storage Tanks, as appropriate (see Page 68). However:
      i) where the bund walls are part of the walls of a chamber or building enclosing the tank, any door through such walls should be above bund level; and
      ii) specialist advice should be sought where the bund has a structural role as part of a building.

5.7 An oil storage installation should carry a label in a prominent position giving the water pollution hotline number and advice on what to do if an oil spill occurs.

5.8 Bunds, whether part of prefabricated tank systems or constructed on site, should have a capacity of at least 110 per cent of the largest tank they contain. Integrally bunded oil tanks that comply with the following standards will meet this provision:
   i) OFS T100 Oil Firing Equipment Standard – Polyethylene Oil Storage Tanks for Distillate Fuels (2008)

Tank location and protective measures

5.9 Above ground oil storage tanks should be located as close as practicable to the building. A way of meeting the requirements for the protection of pipework in normal situations would be to ensure the tank is sited no more than 5m from the building. Where pipework is more than 5m in length leak detection devices should be used.

5.10 Pipework which connects the tank to an appliance in the building should be located above ground and securely fixed to permanent structures in a way that reduces the risk of accidental damage to a minimum.

5.11 In situations where pipework cannot be fixed to permanent structures above ground (for example, across access ways and from underground tanks) the requirement will be met if the buried pipework is plastic coated copper or other approved plastic underground pipe, which is installed in a protective sleeving capable of containing an oil leak from the oil feed pipework. Oil feed pipes should be positioned at least 300 mm clear of any other underground services and be buried at a depth of at least 450mm. Warning tape should be placed over the pipe at a depth of 150 mm below the external ground.

5.12 Underground oil storage tanks must be contained in a specially constructed waterproof concrete chamber vented to external air with access that enables a walk-around visual inspection of the complete tank to be undertaken. The tank should be fitted with a bund sensor which activates an alarm when fluid enters the bunded area.

Decommissioning and removal of an underground oil tank and pipework

5.14 There are no requirements under the building bye-laws with respect to the decommissioning of oil storage facilities. However, pollution resulting from such work or from the lack of adequate decommissioning of tanks, may result in a breach of the Water Pollution (Jersey) Law 2000. Advice on the decommissioning of such facilities can be obtained from the Department’s Environmental Protection Officers.

LPG storage installations

5.15 LPG installations are controlled by legislation enforced by the HSE or their agents. Factors which determine the amount of building work necessary for a LPG storage installation to comply include its capacity, whether or not tanks are installed above or below ground and the nature of the premises they serve. A storage installation may be shown to comply with the legislation by constructing it in accordance with an appropriate industry Code of Practice, prepared in consultation with the HSE.

However, for an installation of up to 1.1 tonne capacity, whose tank stands in the open air, following the guidance in this Technical Document and the relevant guidance in the Technical Guidance Document for Part 2, will normally ensure that no further building work is needed to comply with other legislation.
Tank location and protective measures

5.16 For LPG storage systems of up to 1.1 tonne capacity, comprising one tank standing in the open air, a way of meeting the requirement 3.5 would be to comply with the relevant recommendations in the UK LPG CODE OF PRACTICE 1 Bulk LPG Storage at Fixed Installations Part 1 (2009) (see Appendix F and ‘Other Publications referred to’) whilst also adopting the following guidance:

5.17 The LPG tank should be installed outdoors and not within an open pit. The tank should be adequately separated from buildings, the boundary (see Paragraph 0.4(4)) and any fixed sources of ignition to enable safe dispersal in the event of venting or leaks and in the event of fire to reduce the risk of fire spreading. A way of meeting the requirements in normal situations would be to adopt the separation distances in Table 5.2 and Diagram 5.1 which also offers advice on reducing the risk of LPG storage fires igniting the building. Drains, gullies and cellar hatches within the separation distances should be protected from gas entry.

Diagram 5.1 Separation or shielding of liquefied petroleum gas tanks of up to 1.1 tonne capacity from buildings, boundaries and fixed sources of ignition

Example
a 1.1 tonne tank could be located:

3m from a boundary (Diagram (a)) or
2m from a boundary with an intervening fire wall. The fire wall would stand between 1m and 1.5m from the tank and be wide enough to ensure that the shortest path from tank to boundary remains 3m (Diagram (b))
5.18 Fire walls may be free-standing walls built between the tank and the building, boundary and fixed source of ignition (see Diagram 5.1(b)) or a part of the building or a boundary wall belonging to the property. Where a fire wall is part of the building or a boundary wall, it should be located in accordance with Diagram 5.1(c) and, if part of the building, constructed in accordance with Diagram 5.1(d).

5.19 Suitable fire walls would be imperforate and of solid masonry, concrete or similar construction. They should have a fire resistance (insulation, integrity and stability) of at least 30 minutes but, if part of the building as shown in Diagram 5.1(d), they should have a fire resistance (insulation, integrity and stability) of at least 60 minutes. To ensure good ventilation, fire walls should not normally be built on more than one side of a tank.

5.20 A fire wall should be at least as high as the pressure relief valve. It should extend horizontally such that the separation specified in Table 5.2 (Column B) is maintained.

a) when measured around the ends of the fire wall as shown in Diagram 5.1(b); or
b) when measured to the ends of the fire wall as shown in Diagram 5.1(c), if the fire wall is the boundary or part of the building.

5.21 Where an LPG storage installation consists of a set of cylinders, a way of meeting the requirements would be to follow the provisions below and as shown in Diagram 5.2.

5.22 Provisions should enable cylinders to stand upright, secured by straps or chains against a wall outside the building in a well ventilated position at ground level, where they are readily accessible, reasonably protected from physical damage and where they do not obstruct exit routes from the building. Satisfactory building work provisions would be to provide a firm level base such as concrete at least 50mm thick or paving slabs bedded on mortar at a location so that cylinder valves will be:

a) at least 1m horizontally and 300mm vertically from openings in the building or heat sources such as flue terminals and tumble-dryer vents; and
b) at least 2m horizontally from drains without traps, unsealed gullies or cellar hatches unless an intervening wall not less than 250mm high is provided.

Table 5.2 Fire protection for LPG storage tanks (see Diagram 43)

<table>
<thead>
<tr>
<th>(A) Capacity of tank not exceeding (tonnes):</th>
<th>(B) To a tank with no fire wall or to a tank around a fire wall</th>
<th>(C) To a tank shielded by a fire wall</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.25</td>
<td>2.5</td>
<td>0.3</td>
</tr>
<tr>
<td>1.1</td>
<td>3</td>
<td>1.5</td>
</tr>
</tbody>
</table>

Diagram 5.2 Location of LPG cylinders

Minimum dimensions:
- W = 250mm
- X = 1m
- Y = 300mm
- Z = 2m

References
1. Environment Agency PPG27 (www.fentex.co.uk/ppg/ppg27.htm).
2. OFTEC guidelines (www.oftec.org).
4. UPP – (polyethylene containment) (www.upp.co.uk)
### Appendix A: Checklist for checking and testing of hearths, fireplaces, flues and chimneys

**EXAMPLES: SEE PARAGRAPH 1.55**

**Hearth, fireplace, flues and chimneys**

The checklist can help you to ensure hearths, fireplaces, flues and chimneys are satisfactory. If you have been directly engaged, copies should also be offered to the client and to the Environment Department to show what you have done to comply with the requirements of Part 3. If you are a sub-contractor, a copy should be offered to the main contractor.

1. **Building address, where work has been carried out**
   
   ![Building address](image)

2. **Identification of hearth, fireplace, chimney or flue.**
   - Example: Fireplace in lounge
   - Example: Gas fire in rear addition bedroom
   - Example: Small boiler room

3. **Firing capability: solid fuel/gas/oil/all.**
   - All
   - Gas only
   - Oil only

4. **Intended type of appliance.**
   - State type or make. If open fire give finished fireplace opening dimensions.
   - Open fire 480 W x 560 H (mm)
   - Radiant/convector fire 8kW input
   - Oil fire boiler 18kW output (pressure jet)

5. **Ventilation provisions for the appliance:**
   - State type and area of permanently open air vents.
   - 2 through wall ventilators each 10,000mm² (100cm²)
   - Not fitted
   - Vents to outside: Top 9,900mm² Bottom 19,800mm²

6. **Chimney or flue construction**
   - **a)** State the type and make and whether new or existing.
     - New. Brick with clay liners
     - Existing masonry
     - S.S. prefab to BS 4543-2
   - **b)** Internal flue size (and equivalent height, where calculated – natural draught gas appliances only).
     - 200mm Ø
     - 125mm Ø (H=3.3m)
     - 127mm Ø
   - **c)** If clay or concrete flue liners used confirm they are correctly jointed with socket end uppermost and state joining materials used.
     - Sockets uppermost
     - Jointed by fire cement
     - Not applicable
   - **d)** If an existing chimney has been refurbished with a new liner, type or make of liner fitted.
     - Not applicable to BS 715
     - Flexible metal liner
     - Not applicable
   - **e)** Details of flue outlet terminal and diagram reference.
     - Outlet detail: Smith Ltd Louvre pot 200mm Ø
     - Compiles with: As Diagram 17, AD J
     - As BS 5440-1:2008
     - As Diagram 41, AD J
     - 1 x 90˚ Tee
   - **f)** Number and angle of bends.
     - 2 x 45˚
     - 2 x 45˚
   - **g)** Provision for cleaning and recommended frequency.
     - Sweep annually via fireplace opening
     - Annual service by Gas Safe Register engineer
     - Sweep annually via base of Tee and via appliance

7. **Hearth, form of construction. New or existing?**
   - New: Tiles on concrete floor. 125mm thick.
   - As Diagram 25 AD J
   - Existing hearth for solid fuel fire, with fender.
   - As Diagram 25 AD J
   - New: Solid floor Min 125mm concrete above DPM. As Diagram 42, ADJ

8. **Inspection and testing after completion**
   - **Test carried out by:**
     - Inspected and tested by J Smith, Smith Building Co.
     - Tested by J Smith, GasSafe Reg no. 1234
     - Tested by J Smith, The Oil Heating Co.
   - **Test (Appendix E in AD J) and results**
     - **Flue inspection**
       - visual
       - sweeping
       - coring ball
       - smoke
       - Not possible, bends
       - Not possible, bends
       - OK
       - OK
     - **Appliance (where included) spillage**
       - Not included
       - Not applicable
       - OK
       - OK
   - Checked to Section 10, BS7566:Part 3: 1992 – OK

I/We the undersigned confirm that the above details are correct. In my opinion, these works comply with the relevant requirements in Part 3 of schedule 2 to the building bye-laws (Jersey).

Print name and title …………………………………………………………………………………… Profession ………………………………………………….

Capacity …(e.g. “Proprietor of Smith’s Flues”, Authorising Engineer for Brown plc)………………………………………………… Tel no. ........................

Address ……………………………………………………………………………………………………..........................…. Postcode ........………

Signed …………………………………………………………………………………………….. Date ……………………………...

Registered membership of … (e.g. GasSafe, OFTEC, HETAS, NACE, NACS) ……………………………...
### Hearth, fireplace, flues and chimneys

The checklist can help you to ensure that hearths, fireplaces, flues and chimneys are satisfactory. If you have been directly engaged, copies should also be offered to the client and to the Environment Department to show what you have done to comply with the requirements of Part 3. If you are a sub-contractor, a copy should be offered to the main contractor.

| 1. 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Appendix B: Opening areas of large or unusual fireplaces

(SEE PARAGRAPH 2.7)

B1 The opening area of a fireplace should be calculated from the following formula:

\[
\text{Fireplace opening area (mm}^2) = \left( \frac{\text{Total horizontal length of fireplace opening}}{L \text{ (mm)}} \right) \times \left( \frac{\text{Height of fireplace opening}}{H \text{ (mm)}} \right)
\]

B2 Examples of L and H for large and unusual fireplace openings are shown in Diagram 45.

Diagram 45: Large or unusual fireplace openings. (Note: for use with this Appendix, measure L, H and W in mm)
Appendix C: Example calculation of the ventilation requirements of a gas-fired appliance

(SEE DIAGRAM 32)

C1 An open-flued boiler with a rated input of 15kW (net) is installed in an appliance compartment such as a boiler room, which is ventilated directly to the outside. The design of the boiler is such that it requires cooling air in these circumstances.

C2 The cooling air is exhausted via vent D, which has an area:

\[
15\text{kW} \times 500 \frac{\text{mm}^2}{\text{kW}} = 7500\text{mm}^2
\]

C3 Vent E allows the cooling air to enter, as well as admitting the air needed for combustion and the safe operation of the flue. It has an area:

\[
15\text{kW} \times 1000 \frac{\text{mm}^2}{\text{kW}} = 15,000\text{mm}^2
\]

C4 The ventilation areas in cm² can be found by dividing the results given above in mm² by 100.
Appendix D: Example calculation of the ventilation requirements of an oil-fired appliance

(SEE DIAGRAM 40)

D1 An open-flued appliance is installed in an appliance compartment such as a cupboard, which is ventilated via an adjoining room. The air permeability of the dwelling is 6.0 m³/(h.m²) at 50Pa. The appliance has a rated output of 11kW, i.e. 6kW more than the rating at which permanent ventilation openings become necessary for the adjoining room.

D2 Air for combustion and the safe operation of the flue enters the adjoining room partially through infiltration, with the balance entering via vent A, whose area is calculated as follows:

\[
(11\text{kW} - 5\text{kW}) \times 550 \frac{\text{mm}^2}{\text{kW}} = 3300\text{mm}^2
\]

D3 The cooling air for the appliance compartment is exhausted through vent B, which has an area:

\[
11\text{kW} \times 1100 \frac{\text{mm}^2}{\text{kW}} = 12,100\text{mm}^2
\]

D4 All of the air for combustion and the safe operation of the flue as well as cooling air enters the appliance compartment through vent C, which has an area:

\[
11\text{kW} \times 1650 \frac{\text{mm}^2}{\text{kW}} = 18,150\text{mm}^2
\]

D5 The ventilation areas in cm² can be found by dividing the results given above in mm² by 100.
Appendix E: Methods of checking compliance with requirement 3.2

(SEE PARAGRAPHS 1.36 AND 1.54)

**E1**  This Appendix describes ways of checking the compliance with 3.2 of existing, relined or new flues, and (where included in the work) the combustion appliance. It applies only to natural draught flues intended for open-flued appliances. The procedures described are used only to assess whether the flue in the chimney, the connecting fluepipe (and flue gas passages in the appliance) are free of obstruction and acceptably gas-tight. In addition, appliance performance tests, including flue spillage tests to check for compliance with 3.2, should be carried out when an appliance is commissioned to check for compliance with Part 11 and as required by the UK Gas Safety (Installation and Use) Regulations.

**E2**  Tests on flues should be carried out at the most appropriate time during the building work. Where possible, for example, smoke tests should be performed when the structure of a chimney is visible and before the application of finishes such as plaster or dry lining that could obscure sight of smoke leakage during testing.

**Testing applications**

**Tests for existing flues**

**E3**  Flues in existing chimneys can be obstructed by nests, debris resulting from deterioration of the structure (e.g. brickwork, flue lining material or pieces of chimney pot) and by soot and tar. Flues in existing chimneys may also leak as a result of holes or cracks appearing in the structure and linings, particularly at joints. The top, exposed part of a chimney is particularly prone to decay. A way of checking the condition of a new flue prior to bringing it into use would be to do the following:

a. Sweep the flue. This is intended to clean the flue to demonstrate that it is essentially free from obstructions and to enable better visual inspection and testing of the flue. Tar deposits caused by burning wood may be especially hard to dislodge and should be removed. The debris that comes down the chimney when sweeping should be examined for excessive quantities of lining or brick that are signs that further repairs are necessary.

b. Carry out a visual inspection of the accessible parts to identify:
   i. Deterioration in the structure, connections or linings which could affect the flue’s gas-tightness and safe performance with the proposed combustion appliance.
   ii. Modifications made whilst the flue was out of service, such as the fitting of a ventilator terminal, which would be incompatible with using the flue with the intended appliance.
   iii. Correct lining and lining sizes for the proposed new application.

c. Perform checks where necessary to demonstrate that the flue is free from restriction: a visual check may be sufficient where the full length of the flue can be seen. In cases of doubt, a way of checking this would be to carry out a coring ball test.

d. Check the gas-tightness of the flue by carrying out a smoke test.

**New masonry and flueblock chimneys**

**E4**  Check during construction that liners are installed the right way up, with sockets facing upwards and joints are sealed so that moisture and condensate will be contained in the chimney.

**E5**  Flues in new masonry chimneys can be obstructed, particularly at bends, by debris left during construction or by excess mortar falling into the flue or by jointing material extruded from between liners and flueblocks. The flues should be checked to demonstrate that they have been correctly constructed and are free of restrictions and acceptably gas-tight.

A way of checking the condition of a new flue prior to bringing it into use would be to do the following:

a. Carry out a visual inspection of the accessible parts to check that the lining, liners or flueblocks are of the correct materials and of suitable size for the proposed application.

b. Perform checks where necessary to demonstrate that the flue is free from restriction: a visual check may be sufficient where the full length of the flue can be seen. In cases of doubt, a way of checking this would be to carry out a coring ball test or to sweep the flue, which may be more effective at removing flexible debris that might not be dislodged by a coring ball.

c. Check the operation and gas-tightness of the flue by carrying out a smoke test.

**New factory-made metal chimneys**

**E6**  A checklist for the visual inspection of a newly completed factory-made metal chimney is given in BS EN 15287-1:2007 and additional checks or particular variants may be included in manufacturers’ installation instructions. Following inspection, the chimney should be subjected to a smoke test.
Relined flues

E7 A flue which has been relined may be checked to show that it is free from restrictions, such as from surplus material (where that can occur) and that it is acceptably gas-tight by using the same tests as would be applied in the case of a newly built flue. However, a flue which has been relined with a flexible metal liner in accordance with Paragraph 3.36 of this Technical Guidance Document may be assumed to be unobstructed and acceptably gas-tight. (The use of a coring ball or inappropriate sweeps brushes can seriously damage a flexible metal flue liner.)

Appliances

E8 Where a combustion appliance is provided and connected up to the flue system as part of the work, the complete system of appliance and flue should be tested for gas-tightness in addition to testing the flue separately as above. For gas appliances, an appropriate spillage test procedure is given in BS 5440-1:2008. For oil- and solid-fuel fired appliances, suitable test procedures are given in BS 5410-1:1997 and BS EN 15287-1:2007 Annex O respectively.

Flue test procedures

Coring ball test

E9 This test may be appropriate for proving the minimum diameter of circular flues. It may also be used to check for obstructions in square flues but will not detect obstructions in the corners. (A purpose-made coring ball or plate may need to be used if the flue is rectangular.) It is not applicable to fluepipes and should not be used with flexible metal flue liners. It should be carried out before smoke testing.

E10 A heavy ball, with a diameter about 25mm less than that of the flue, is lowered on a rope from the flue outlet to the bottom of the flue. If an obstruction is encountered, the blockage should be removed and the test repeated.

Smoke testing

E11 Where an existing flue is to be checked with a smoke test, it should first be swept.

E12 Two smoke testing procedures are described below. Test I confirms the gas-tightness of the whole flue and may be used for one serving a solid fuel appliance or if there is any doubt over the condition of a gas or oil flue. Test II may be used where the flue is to serve a gas-fired appliance. Neither test is a substitute for any spillage or flue draught interference test required when commissioning the appliance. Other smoke testing procedures could be used where these form part of the procedure for the installation of an approved flue or relining system

Smoke test I

E13 All doors and windows in the room served by the flue should be closed. The flue should first be warmed to establish a draught, e.g. with a blow lamp or electric heater. A suitable number of flue testing smoke pellets are placed at the base of the flue, such as in the fireplace recess or in the appliance if it is fitted, and ignited. When smoke starts to form, the base of the flue or fireplace opening should be sealed or the appliance should be closed, so that the smoke can only enter the flue. (For example, the recess opening should be closed off with a board or plate, sealed at the edges or, if the pellets are in the appliance, its doors, ashpit covers and vents should be closed.)

E14 Smoke should be seen to issue freely from the flue outlet or terminal. When this is established, the top of the flue is sealed. The full length of the flue should then be checked, bearing in mind Paragraph E19; there should be no significant leakage. The test should be allowed to continue for at least 5 minutes. The closures at the top and bottom of the flue should then be removed.

Smoke test II

E15 All doors and windows in the room served by the flue should be closed. The flue should first be warmed to establish a draught. A suitable flue-testing smoke pellet is ignited at the base of the flue or in the intended position of the appliance, so that the smoke is drawn into the flue with the rising draught. (If the pellets are placed in a recess at the base of the flue, the opening between the room and the recess should be partially closed, such as with a board, but so as to leave an air entry gap of about 25mm at the bottom.)

E16 Smoke should be seen to issue freely from the flue outlet or terminal and not to spill back into the room. There should be no significant leakage of smoke from the length of the chimney inside or outside of the building.

E17 Smoke tests I and II are in line with the recommendations in BS 5440-1:2008.

Notes in relation to testing

E18 Where warming of the flue is specified, this is intended to establish a draught, but this may take more than 10 minutes in the case of large or cold flues.

E19 Appliances, where fitted, should not be under fire at the time of carrying out the test. During a smoke test, smoke should not emerge from the outlet of any other flue, as this indicates leakage between flues. When checking for smoke leakage from a flue, it should be borne in mind that smoke from a faulty flue can emerge some distance away from the original fault. In such cases, the smoke could emerge from such places as barge overhangs in the end of terrace dwellings or from window reveals in cavity walls.
The purpose of carrying out smoke testing is to check that flue gases will rise freely through the flue and to identify whether there are any faults, such as incorrectly sealed joints or damage that would cause the flue gases to escape into the dwelling.

It should be noted that smoke pellets create a pressure significantly higher than the pressure required in the product standards for natural draught chimneys and for flues having a gas-tightness designation of N1. Flues to this designation are permitted to have a leakage rate of up to 2 litre/s/m² flue wall area. Some smoke leakage may therefore be seen during smoke tests and it can be a matter of expert judgement of whether leakage indicates failure.

However, wisps of smoke visible on the outside of the chimney or near joints between chimney sections do not necessarily indicate a fault. If forceful plumes, or large volumes of smoke are seen, this could indicate a major fault such as an incorrectly made connection or joint, or a damaged section of chimney that requires investigation and remedial action followed by a repeat of the test.
Appendix F: Assessing air permeability of older dwellings in relation to permanent ventilation requirements

F1 The minimum requirements for permanent ventilation for certain appliances depend on a knowledge of the air-tightness of the dwelling where they are to be installed. Dwellings built after 2010 are likely to have evidence of the air-tightness either through an individual air permeability test certificate or through representative testing of the same design of dwelling on the same housing development.

F2 Older houses are unlikely to have been tested but are unlikely to achieve an air permeability of less than 5.0 m³/(h.m²) at 50 Pa unless the building fabric has been substantially upgraded. That would include all or most of the following measures:

- Full double (or triple) glazing
- Effective closures on trickle vents and other controllable ventilation devices
- All external doors with integral draught seals and letter box seals
- Internal and external sealing around external doors and window frames
- Filled cavity or solid walls
- Impermeable overlay and edge sealing of suspended ground floors
- Careful sealing at junctions between building elements such as between walls and floors or ceilings
- Careful sealing around loft hatch
- Careful sealing around chimney or flue penetrations
- Careful sealing around internal soil pipe
- Careful sealing around domestic water and heating pipes passing into externally ventilated spaces
- Careful sealing of all service penetrations in the building fabric (electricity, gas, water, drainage, phone, TV aerial, etc.)
- Internal warning pipe for WC
- All cable channels for light switches and power sockets sealed
- All cable entry for lighting and ceiling roses sealed. Recessed lighting should not penetrate ceilings separating loft spaces.

F3 Failure to implement even a few of these measures will typically mean that the overall air permeability will probably exceed 5.0 m³/(h.m²) at 50 Pa. However, individual rooms in some older houses with solid walls and solid floors can be inherently air-tight when fitted with modern glazing. The situation may therefore need to be assessed with respect both to the overall dwelling and to the individual room where the appliance is to be fitted. If in doubt then assume that the air permeability is lower than 5.0 m³/(h.m²) at 50 Pa and fit the appropriate permanent ventilation or seek specialist advice.

Further information on sources of air leakage can be found in GPG224 Improving airtightness in dwellings.
Appendix G: European chimney designations

G1 This informative appendix provides a summary of the European chimney designation scheme. The essence of the scheme is a series of code letters based on the general chimney designation scheme of BS EN 1443:2003, an example of which and their explanation is given below.

**Designation**

G2 The designation of a chimney consists of:

- Number of corresponding chimney standard
- Temperature class
- Pressure class N or P or H
- Resistance to condensate class, W (wet) or D (dry)
- Corrosion resistance class
- Sootfire resistance class G or O followed by distance to combustible materials

G3 European chimney standards have been developed based on the material of the flue liner e.g. clay/ceramic, concrete, metal, and plastic. Some material based standards have adopted a different shortened designation e.g. for clay flue liners a designation Liner – EN 1457-300-A1-N2 means it is suitable for a chimney with the designation T600 N2 D 3 G, with a nominal size of 300mm.

G4 The designation of the corrosion resistance class of a metal chimney product is dealt with in BS EN 1856-1 and BS EN 1856-2 by a two-fold approach. A minimum material specification and thickness is allowed which is dependent on that which is permitted in member states regulations, where these exist. Products upon which a declaration has been made in this manner are designated Vm. The alternative approach involves the choice of one of three corrosion resistance tests. Products meeting the tests carry the designation V1, V2 or V3, as appropriate allow the product to be designated with the Corrosion resistance class 1, 2, or 3 respectively. The material specification still forms part of the overall designation, and appears alongside the ‘V’ letter, e.g. Vx-L40045. The material specification for the liner (or connecting pipe) is formed by the letter ‘L’ followed by five digits. The first two digits represent the material type and the last three digits represent the material thickness in multiples of 0.01mm.

G5 For the UK, guidance on the minimum material specification appropriate for the various applications in terms of corrosion resistance (solid fuel, gas and oil) is given in the UK National Annex to BS EN 1856-1 and -2.

For further examples of shortened designation refer to the specific product standards.

G6 In selecting an appliance for a given chimney designation, the appliance, irrespective of the fuel used, is required to generate combustion products with characteristics equal or less than those designated for the chimney. When selecting a chimney suitable for a given appliance, any chimney with performance characteristics equal to or higher than those appropriate for the appliance may be used.

**Temperature classes**

G7 Temperature classes are set out in Table G1 and expressed as ‘T’ followed by a number which is less than or equal to the nominal working temperature, i.e., the average flue gas temperature obtained during the nominal/rated output test (usually the maximum operating level);

<table>
<thead>
<tr>
<th>Temperature class</th>
<th>Nominal working temperature °C</th>
</tr>
</thead>
<tbody>
<tr>
<td>T 080</td>
<td>≤ 80</td>
</tr>
<tr>
<td>T 100</td>
<td>≤ 100</td>
</tr>
<tr>
<td>T 120</td>
<td>≤ 120</td>
</tr>
<tr>
<td>T 140</td>
<td>≤ 140</td>
</tr>
<tr>
<td>T 160</td>
<td>≤ 160</td>
</tr>
<tr>
<td>T 200</td>
<td>≤ 200</td>
</tr>
<tr>
<td>T 250</td>
<td>≤ 250</td>
</tr>
<tr>
<td>T 300</td>
<td>≤ 300</td>
</tr>
<tr>
<td>T 400</td>
<td>≤ 400</td>
</tr>
<tr>
<td>T 450</td>
<td>≤ 450</td>
</tr>
<tr>
<td>T 600</td>
<td>≤ 600</td>
</tr>
</tbody>
</table>

**Pressure classes**

G8 Pressure classes are set out in Table G2 and expressed as either ‘N’, ‘P’ or ‘H’ followed by either ‘1’ or ‘2’. N relates in general to natural draught chimneys i.e. operating under negative pressure where the value 1 or 2 allows for a different class of product; metal chimneys to BS EN 1856-1 have the class N1. In the UK the value N2 will be assigned as a minimum to masonry chimneys. P and H relate to chimneys which operate under positive pressure e.g. for fan assisted applications and diesel generators respectively. The pressure designation depends on the gas tightness it achieves, the lower number being the more onerous, the higher allowed leakage for positive pressure application being intended to external installations.
Table G2  Pressure classes

<table>
<thead>
<tr>
<th>Pressure class</th>
<th>Test pressure Pa</th>
<th>Gas tightness – Maximum leakage rate L/s/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>N1</td>
<td>40</td>
<td>2.0</td>
</tr>
<tr>
<td>N2</td>
<td>20</td>
<td>3.0</td>
</tr>
<tr>
<td>P1</td>
<td>200</td>
<td>0.006</td>
</tr>
<tr>
<td>P2</td>
<td>200</td>
<td>0.120</td>
</tr>
<tr>
<td>H1</td>
<td>5000</td>
<td>0.006</td>
</tr>
<tr>
<td>H2</td>
<td>5000</td>
<td>0.120</td>
</tr>
</tbody>
</table>

Condensate resistance classes

G9  Condensate resistance class – expressed as either ‘W’ for wet or ‘D’ for dry operations. A product designated ‘W’, able to contain condensates within the flue, is aimed at condensing appliances. A product designated ‘D’ would usually have flue gas temperatures high enough to avoid condensate formation.

Corrosion resistance classes

G10  Corrosion resistance classes are set out in Table G3 – this is fuel dependant and expressed as 1, 2 or 3.

Table G3  Corrosion resistance classes (from BS EN 1443-2003)

<table>
<thead>
<tr>
<th>Corrosion resistance class</th>
<th>1 Possible fuel types</th>
<th>2 Possible fuel types</th>
<th>3 Possible fuel types</th>
</tr>
</thead>
<tbody>
<tr>
<td>gas</td>
<td>Gas: sulphur-content ≤ 50 mg/m³ Natural gas L + H</td>
<td>Gas Natural gas L + H</td>
<td>Gas Natural gas L + H</td>
</tr>
<tr>
<td>liquid</td>
<td>Kerosene: sulphur-content ≤ 50 mg/m³</td>
<td>Oil: sulphur-content ≤ 0.2 mass % kerosene: sulphur-content ≥ 50 mg/m³</td>
<td>Oil: sulphur-content &gt; 0.2 mass % kerosene: sulphur-content ≥ 50 mg/m³</td>
</tr>
<tr>
<td>wood</td>
<td>Wood in open fire places</td>
<td>Wood in open fire places</td>
<td>Wood in closed stoves</td>
</tr>
<tr>
<td>coal</td>
<td>Coal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>peat</td>
<td>Peat</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Sootfire resistance classes

G11  Sootfire resistance class – expressed as either ‘G’ with sootfire resistance, or ‘O’ without, A product assigned the designation ‘G’ has been tested at 1000°C for 30 minutes.

Distance to combustible material

G12  The designation of the minimum distance from the outer surface of the chimney to combustible material is given as xx expressed in millimetres (e.g. the distance ‘x-x’ identified in paragraph 1.45 and diagram 13).
Appendix H: Addresses

ACE (Amalgamated Chimney Engineers): White Acre, Metheringham Fen, Lincoln LN4 3AL
Tel 01526 32 30 09 Fax 01526 32 31 81

BFCMA (British Flue and Chimney Manufacturers Association): 2 Waltham Court, Milley Lane, Hare Hatch, Reading, Berkshire RG10 9TH
Tel 0118 940 3416 Fax 0118 940 6258 info@feta.co.uk www.feta.co.uk

BRE (Building Research Establishment Ltd.): Bucknalls Lane, Garston, Watford, Hertfordshire WD25 9XX
Tel 01923 66 4000 Fax 01923 66 4010 enquiries@bre.co.uk www.bre.co.uk

BSI (British Standards Institution): 389 Chiswick High Road, London W4 4AL
Tel 020 8996 9000 Fax 020 8996 7400 www.bsigroup.com

CIBSE (Chartered Institution of Building Services Engineers): 222 Balham High Road, London SW12 9BS
Tel 020 8675 5211 Fax 020 8675 5449 www.cibse.org

Gas Safe Register: PO Box 6804, Basingstoke RG24 4NB
Tel 0800 408 5500 www.gassaferegister.co.uk

Environment Agency: Rio House, Waterside Drive, Aztec West, Almondsbury, Bristol BS32 4UD
08708 506506 www.environment-agency.gov.uk
Environment Agency Emergency Hotline 0800 80 70 60

HETAS (Heating Equipment Testing and Approval Scheme): Orchard Business Centre, Stoke Orchard, Cheltenham, Gloucestershire GL52 7RZ
Tel 0845 634 5626 www.hetas.co.uk

HSE (Health and Safety Executive): (1G) Redgrave Court, Merton Road, Merseyside L20 7HS
Tel 0845 345 0055 www.hse.gov.uk
HSE Infoline: 0845 345 0055 Gas safety advice line: 0800 300 363

IGEM (Institution of Gas Engineers & Managers): IGEM House, High Street, Kegworth, Derbyshire DE74 2DA
Tel 0844 375 4436 Fax 01509 678198 www.igem.org.uk

UKLPG: Unit 14, Bow Court, Fletchworth Gate Burnsall Road, Coventry CV5 6SP
www.uklpg.org

NACE (National Association of Chimney Engineers): PO Box 849, Metheringham Lincoln LN4 3WU
Tel 01526 322555 www.nace.org.uk

NACS (National Association of Chimney Sweeps): Unit 15, Emerald Way, Stone Business Park, Stone, Staffordshire ST15 0SR
Tel 01785 811732 Fax 01785 811712 nacs@chimneyworks.co.uk www.chimneyworks.co.uk

NFA (National Fireplace Association): PO Box 583, High Wycombe, Bucks HP15 6XT
Tel 0845 643 1901 Fax 0845 643 1902 www.fireplace.co.uk

OFTEC (Oil Firing Technical Association Ltd): Foxwood House, Dobbs Lane, Kesgrave Ipswich IP5 2QK
Tel 0845 65 85 080 Fax 0845 65 85 181 enquiries@oftec.org www.oftec.org

SFA (Solid Fuel Association): 7 Swanwick Court, Alfreton, Derbyshire DE55 7AS
Tel 01773 835 400 Fax 01773 834 351 sfa@solidfuel.co.uk www.solidfuel.co.uk
Standards referred to

Specification for cast iron spigot and socket flue or smoke pipes and fittings.

BS EN 303-1:1999
Heating Boilers. Heating boilers with forced draught burners. Terminology general requirements, testing and marking.

Fire tests on building materials and structures. Non-combustibility test for materials. AMD 2483 and AMD 4390.

Fire tests on building materials and structures. Method for assessing the heat emission from building materials.

BS 476-20:1987
Fire tests on building materials and structures. Method for determination of the fire resistance of elements of construction (general principles).

BS 715:2005
Specification for metal flue pipes, fittings, terminals and accessories for gas-fired appliances with a rated input not exceeding 60kW. AMD 8413.

BS 799-5:1987
Oil Burning Equipment. Specification for Oil Storage Tanks.

BS 1181:1999
Specification for clay flue linings and flue terminals.

BS 1251:1987
Specification for open fireplace components.

BS EN 1443:2003
Chimneys. General Requirements.

BS 1449-2:1983
Specification for stainless and heat-resisting steel plate, sheet and strip. AMD 4807, AMD 6646 and AMD 8832.

BS EN 10268:2006
Cold rolled steel flat products with high yield strength for cold forming. Technical delivery conditions.

BS EN 1457:2009

BS EN 1806:2006
Chimneys. Clay/ceramic flue blocks for single wall chimneys. Requirements and test methods.

BS 1846-1:1994

BS EN 1856-1:2003
Chimneys. Requirements for metal chimneys. System chimney products.

BS EN 1856-2:2004
Chimneys. Requirements for metal chimneys. Metal liners and connecting flue pipes.

Chimneys. Components. Concrete flue liners.

BS 1858:2003
Chimneys. Components. Concrete flue blocks.

BS EN 1859:2009
Chimneys. Metal chimneys. Test methods.

BS 2869:2006

BS EN 1859:2000
Chimney, Metal chimneys. Test methods.

BS 2869-2:1998
Fuel oils for non-Marine use. Specification for fuel oil for agricultural and industrial engines and burners (Classes A2, C1, C2, D, E, F, G and H). AMD 6505.

BS 4543-1:1990
Factory-made insulated chimneys. Methods of test. AMD 8379.

BS 4543-2:1990

BS 4543-3:1990
Factory-made insulated chimneys. Specification for chimneys with stainless steel fluelining for use with oil fired appliances. AMD 8381.

BS 4876:1984
Specification for performance requirements for domestic flued oil burning appliances (including test procedures).

BS 5410-1:1997
Code of practice for oil firing. Installations up to 44kW output capacity for space heating and hot water supply purposes. AMD 3637.

BS 5410-2:1978
Code of practice for oil firing. Installations of 45 kW and above output capacity for space heating, hot water and steam supply services.

BS 5440-1:2008
Installation and maintenance of flues and ventilation for gas appliances of rated input not exceeding 70kW net (1st, 2nd and 3rd family gases). Specification for Installation and maintenance of flues.
STANDARDS REFERRED TO

BS 5440-2:2000
Installation and maintenance of flues and ventilation for gas appliances of rated input not exceeding 70kW net (1st, 2nd and 3rd Family Gases). Specification for installation and maintenance of ventilation for gas appliances.

BS 5482-1:2005
Code of practice for domestic butane- and propane-gas-burning installations. Installations at permanent dwellings, residential park homes and commercial premises, with installation pipework sizes not exceeding DN 25 for steel and DN 28 for corrugated stainless steel or copper.

BS 5546:2000
Specification for installation of hot water supplies for domestic purposes, using gas fired appliances of rated input not exceeding 70kW.

Code of practice for flues and flue structures in buildings.

BS 5864:2004
Specification for Installation in Domestic Premises of Gas-Fired Ducted-Air Heaters of Rated Input Not Exceeding 60kW.

BS 5871-1:2005

BS 5871-2:2005

BS 5871-3:2005

BS 6172:2004
Specification for Installation of Domestic Gas Cooking Appliances (1st, 2nd and 3rd Family Gases).

BS 6173:2001
Specification for Installation of Gas Fired Catering Appliances for Use in All Types of Catering Establishments (1st, 2nd and 3rd Family Gases).

BS EN 15287-1:2007

Specification for Vitreous-Enamelled Low-Carbon-Steel Fluepipes, Other Components and Accessories for Solid-Fuel-Burning Appliances with a Maximum Rated Output of 45kW.


BS 7435-2:1991
Fibre Cement Flue Pipes, Fittings and Terminals. Specifications for heavy quality cement flue pipes, fittings and terminals.

BS 7566:
Installation of Factory-Made Chimneys to BS 4543 for Domestic Appliances

BS 7566-1:1992 (1998)
Installation of Factory-Made Chimneys to BS 4543 for Domestic Appliances. Method of Specifying Installation Design Information.

Installation of Factory-Made Chimneys to BS 4543 for Domestic Appliances. Specification for Installation Design.

Installation of Factory-Made Chimneys to BS 4543 for Domestic Appliances. Recommendations for Installation Design and Installation.

BS 8303-1:1994

BS 8303-2:1994

BS 8303-3:1994
Installation of Domestic Heating and Cooking Appliances Burning Solid Mineral Fuels, Recommendations for Design and on Site Installation.

BS EN 10088-1:2005
Stainless Steels. List of Stainless Steels.

BS EN 13384-1:2002 + A2:2008
Chimneys. Thermal and fluid dynamic calculation methods. Chimneys serving one appliance.

BS EN 14213:2003
Heating fuels. Fatty acid methyl esters (FAME). Requirements and test methods.

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PART 3
COMBUSTION APPLIANCES AND FUEL STORAGE SYSTEMS